

INTERNAL ARS SCIENTISTS BREAKOUT SESSION I  
 Break out group name: **CONVERSION AND COPRODUCTS**  
 Facilitator BILL ORTS  
 Recorder KEVIN HICKS

- **Identify problem areas (to a large extent non-overlapping and mutually exclusive) for Action Plan**

<p><b>1. Need for cost effective processes for Thermochemical Conversion of Cellulosics/Biomass/Animal Wastes to Energy and CoProducts</b>  <b>Locations: Wyndmoor, Florence, Corvallis, Beltsville, Albany, Bushland, BioChar/Soil: Mandan, Ames,</b></p>
<p><b>A. Need Scalable Technologies; B. Identification of Key crop traits for thermochemical feedstock. C. Need cost effective methods for Feedstock processing: densification/ drying/size reduction, etc. D. Optimizing Process Technologies including Pyrolysis and Gasification. E. Upgrading/ clean-up of pyro-oil and syn gas and hydrogen. F. Chemical or biochemical conversion of pyro-oil or syn gas to energy and coproducts (biochar). G. Integration into biochemical process. I. Demonstration Projects. J. Economic and Life Cycle Analysis.</b></p>
<p><b>2. Need better processes for Biochemical Conversion of feedstocks to Energy/Fuels</b>  <b>Locations: Albany, Madison, Brookings, Wyndmoor, Peoria, Winter Haven, Athens, Bushland</b></p>
<p><b>A. Starch to Ethanol and Butanol</b>  <b>*Need improved quality and end uses for Distiller's Grains: P,S, Fiber, Fat, Compositional variability due to varied processes, Consistency, Flowability, other Value Added Uses; Real-Time Analysis; Standards?; Mycotoxins; Antibiotics; Improve value of feeds for monogastrics through pre- and post-fermentative processes.</b>  <b>*Need Improved processes for corn to ethanol: Develop new coproducts by altering production process (granular starch-hydrolyzing enzymes, etc); Dry and Wet Prefractionation of corn prior to fermentation; Water saving processing technologies; Decreased energy and cost technologies; Utilization of corn fiber and germ in processes; Improved enzymes and biocatalysts.</b>  <b>*Need to evaluate regionally specific alternative Starch-based Feedstocks: Sorghum, Wheat, Barley (especially hull-less), and others.</b>  <b>B. Need cost effective technologies for converting Cellulose to Ethanol and Butanol</b>  <b>*Pretreatments, saccharification, fermentation, product enrichment and recovery, coproducts, inhibitors, biocatalysts, process economics, process consolidation and integration, fundamental understanding of cell wall structure.</b>  <b>*Feedstocks-related issues: on-farm or at plant pretreatment technologies</b>  <b>* Identification of Key crop traits for best feedstock</b>  <b>* Reduction of water usage – treatment recycle!!</b>  <b>* Feedstock processing: densification/ drying/size reduction, etc</b>  <b>C. Need economic processes for conversion of animal wastes by anaerobic digestion and utilization of resulting sludge.</b>  <b>D. New economic processes for Bio Hydrogen production</b></p>
<p><b>3. Need to evaluate potential integration of biochemical and thermochemical processes within the biorefinery.</b>  <b>Location: Albany, Wyndmoor, Peoria, Corvallis, Florence,</b></p>
<p><b>4. Need for process and economic analysis and models for cellulosic/thermochemical/starch conversion. Also Life Cycle Analysis. Wyndmoor, Albany, Madison, Peoria, Corvallis.</b></p>
<p><b>5. Crosscutting Major Issues:</b>  <b>A. Coproducts ( from all feedstocks) - Peoria, Athens, Wyndmoor, Madison, Albany, Brookings,</b>  <b>B. Pilot Plant Scale ups facilities – Wyndmoor, Albany, Peoria</b>  <b>C. Need to determine bioconversion potential of Region-Specific Feedstocks</b>  <b>D. SEND MORE MONEY!!! All locations.</b></p>