

Accomplishments *(continued)*

- Developed technology for using poultry blood as a biobased flocculant
- Developed animal protein-based substitute feed-stocks for industrial fermentations
- Improved technology for ash-protein fractionation of meat & bone meal (MBM)
- Demonstrated susceptibility of prions to inactivation by processing
- Surveyed engineering properties of MBM produced nationwide
- Rhamnolipid biosurfactant production by non-pathogenic organism in an energy-saving process
- Developed novel rapid and specific PCR methods to detect, clone and characterize genes for bioplastic synthesis and degradation
- Developed the use of inexpensive and surplus glycerol, soy molasses and other coproducts for the production of bioproducts
- Novel oleochemicals and tailor-made functional fluids from renewable microbial biosurfactant
- Methods of improving shrink-resistance of natural fibers, synthetic fibers, or mixtures thereof, or fabric or yarn composed of natural fibers, synthetic fibers, or mixtures thereof (U.S. Patent 7,090,701)
- Methods of inhibiting the burning of natural fibers, synthetic fibers, or mixtures thereof, or fabric or yarn composed of natural fibers, thereof, and products produced by such methods (U.S. Patent 7,264,637)
- Chemical and enzymatic modifications of wool keratin
- New keratin products from wool

ARS Mission

The Agricultural Research Service conducts research to develop and transfer solutions to agricultural problems of high national priority and provides information access and dissemination to

- ensure high-quality, safe food and other agricultural products;
- assess the nutritional needs of Americans;
- sustain a competitive agricultural economy;
- enhance the natural resource base and the environment; and
- provide economic opportunities for rural citizens, communities, and society as a whole.

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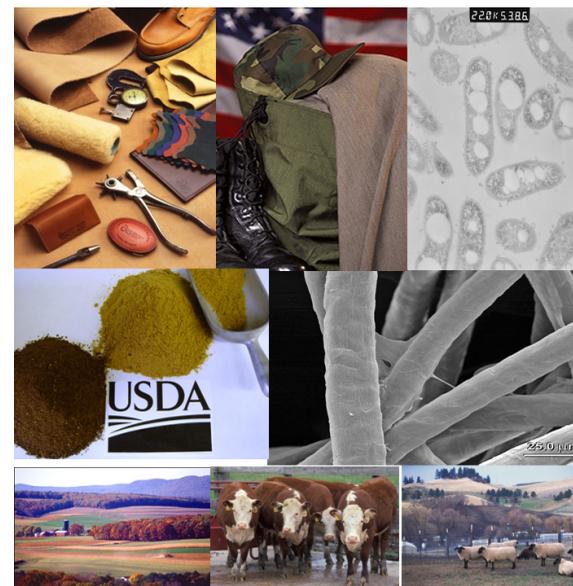
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United States Department of Agriculture
Agricultural Research Service
Eastern Regional Research Center

Biobased and Other Animal Coproducts Research Unit

Cheng-Kung (C.-K.) Liu, Ph.D.
Research Leader



Mission

Using chemical and biotechnological principles, environmentally friendly methods are developed to increase the value and use of domestic fats and oils, hides, wool, and other animal co-products. Research is conducted on the following:

- Hides and leather research supports the environmentally sound utilization of the most valuable coproduct of the meatpacking industry and its conversion into leather and other valuable products;
- Wool research opens new markets for the coproduct of the lamb and mutton industry by developing improved textiles and by converting wool protein into new biobased products;
- Rendered products research develops non-feed applications for meat & bone meal and related products;
- Biosurfactants and biopolymers research adds value to animal fats, plant oils and co-processing products by developing commercially viable, environmentally friendly microbial bioproducts and derivatives.

Accomplishments

- Molecular model of collagen microfibril
- New uses of surplus agricultural proteins as biopolymer fillers for leather
- Developed genipin tanning and genipin-modified gelatin products as fillers
- Non-sulfide unhairing processes
- Novel analytical techniques for the detection of decorin in hides
- Established optimum drying process for chrome-free leather
- Leather finishing with natural antioxidants for enhanced leather durability
- Nondestructive evaluation methods for leather

Biosurfactants/Biopolymers Research

CRIS Project: 1935-41000-090
 Production and Value Enhancement of Biosurfactants and Biopolymers Derived from Agricultural Lipids and Coproducts
Lead Scientist: Daniel Solaiman

Research Program:

- **Microbial biobased products**
 - Ecologically sound biosurfactants (rhamnolipids, sophorolipids)
 - Biodegradable polymers (cyanophycin, poly- γ -glutamic acid, poly(hydroxyalkanoates))
 - Value-added derivatives (novel polyols, oligoamides, “clickable” fatty acids, estolides, “Hi-Sol” sophorolipids)
- **Fermentation feedstocks**
 - Animal fats (tallow, lard, chicken fat, yellow grease)
 - Plant oils (soybean oil, sunflower oil, “new-crop” oils - *cuphea*, *lesquerella*)
 - Coproducts (bioglycerol from biodiesel, soy molasses, meat & bone meal, cellulotics)
- **Multidisciplinary technology platform**
 - Molecular biology (genetic cloning, modification, expression, knock-out)
 - Microbiology (feedstock manipulation, Response Surface Methodology optimization)
 - Chemistry (“clickable” chemistry, biomolecule conjugates)

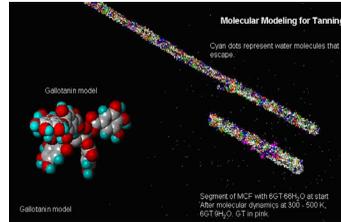


Hides and Leather Research (supported by on-site tannery)

CRIS Project: 1935-41440-019
 Environmentally Friendly Processes and New Applications for Animal Hides and Leather
Lead Scientist: Cheng-Kung Liu

Research Program:

- **Removal of manure using recycled crude glycerol and biobased surfactants**
- **Unhairing of hides without sulfides**
- **Mechanism of tanning**
 - Molecular modeling of collagen-I
 - Finding new chrome-free tannages



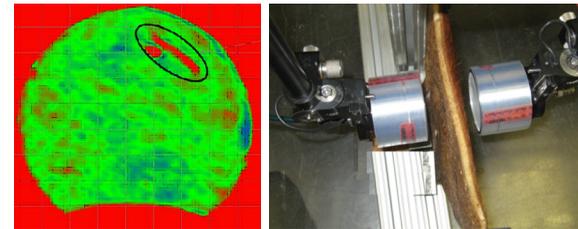
- **Enzymatic and chemical crosslinking**



- New applications for collagenous tannery waste
 - fillers, coatings

- **New products derived from hides**
 - Films, air filters, and green composites

- **Airborne ultrasonics for nondestructive testing**



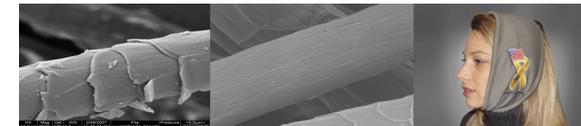
Wool Research

CRIS Project: 1935-41440-020
 Wool and Keratin from Wool for Biobased Value-Added Products
Lead Scientist: Jeanette Cardamone

Research Program:

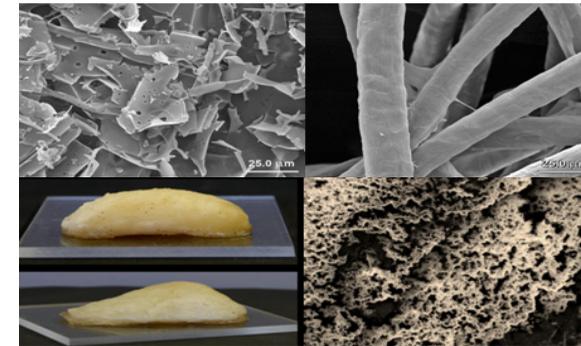
Chemical and Enzymatic Modifications of Wool Keratin

- **Biopolished, washable wool**
 - *ARS Process* (U.S. 7,090,701)
 - Fiber surface alteration
 - *Flame retardancy* (U.S. 7,264,637)



- **Keratin product development**
 - Extraction and derivatization
 - New product development
 - Keratin protein applications
 - powder
 - microfiber
 - brushes
 - scaffold
 - microemulsion
 - sponge

Keratin from Wool



Animal Byproduct Proteins Research

CRIS Project: 1935-41440-021
 Characterization, Processing and Novel, Non-Feed Uses for Proteinaceous Rendering Byproducts
Lead Scientist: Rafael Garcia

Research Program:

- **Animal processing byproducts**
 - Protein meals, unprocessed blood



- **New applications**
 - Flocculants
 - erosion control
 - paper slurry dewatering
 - mine tailings treatment
 - Industrial fermentation feedstock
 - oil-producing algae and fungi
 - biopolymer-producing bacteria

