

1 **Chapter 16**

2 **Innovative modeling approaches for risk assessments in food safety**

3 Thomas P. Oscar

4 U. S. Department of Agriculture, Agricultural Research Service

5  
6 **Introduction**

7 Food safety involves preventing foodborne illness by describing ways to properly  
8 handle, prepare and store food. Regulation of food safety is applied to companies that  
9 produce food with the goal of reducing human pathogens to acceptable levels at the  
10 processing plant through proper handling, processing and storage of food. Food in the  
11 processing plant is classified as safe when it meets established microbial performance  
12 standards. A limitation of this approach to food safety is that it does not consider  
13 differences in virulence among pathogens and post-processing risk factors, such as  
14 temperature abuse, cross-contamination, under-cooking, and at-risk consumers.

15 Risk assessment is a holistic approach to food safety that considers differences in  
16 virulence among pathogens and post-processing risk factors. Risk assessment consists of  
17 four steps: 1) hazard identification; 2) exposure assessment; 3) hazard characterization;  
18 and 4) risk characterization. Application of risk assessment at the processing plant can  
19 simultaneously improve food safety and security when its goal is to maximize the public  
20 health benefit of food by ensuring both its safety and consumption. This chapter will  
21 focus on innovative modeling methods for application of risk assessment at the  
22 processing plant. More specifically, this chapter will describe and demonstrate the Food  
23 Assess Risk Model or FARM, which was developed in an Excel (MicroSoft Corp.,

24 Redmond, WA) notebook and is simulated with @Risk (Palisade Corp., Newfield, NY), a  
25 spreadsheet add-in program.

## 26 **Recent Advances**

### 27 *Hazard Identification*

28 Historical data linking specific foods and pathogens to outbreaks of foodborne  
29 illness forms the basis for hazard identification. In addition, hazard identification  
30 involves determining the number and distribution of pathogens in food at some point in  
31 the farm-to-table pathway. Since enumeration of pathogens in food is time consuming  
32 and expensive, it is only practical to perform at one point in the risk pathway. In FARM,  
33 hazard identification is performed at packaging in the processing plant.

34 Most pathogens are minority members of the microbial community of food and as  
35 a result most food samples do not contain pathogens. Pathogens in food are present in  
36 multiple forms: unattached, attached and entrapped. The enumeration method used must  
37 be capable of quantifying pathogens regardless of how they are associated with food. For  
38 risk assessment purposes, sampling methods such as rinsing, swabbing and sponging are  
39 not adequate for enumeration because they fail to recover all pathogens in food.

40 A recent advance is development of an enumeration method that can quantify  
41 pathogens regardless of how they are associated with food. The method involves  
42 enumeration based on detection time during whole food sample enrichment (5,6). This  
43 method allows enumeration of pathogens in food samples with bones or other hard  
44 structures that are not amenable to homogenization and most probable number methods.

### 45 *Exposure Assessment*

46 To predict how initial distributions of pathogens in food change between hazard  
47 identification and consumption, the risk pathway is modeled as a series of unit operations  
48 and associated human actions and pathogen events; hereafter, referred to as nodes.  
49 Mathematical models that predict behavior of pathogens within each node are developed  
50 and used to define input distributions in FARM (7). To reduce uncertainty, predictive  
51 models are developed in food with native microflora and with an initial dose of pathogen  
52 strains found in the food.

### 53 *Hazard Characterization*

54 A recent study (4) using data from a human feeding trial indicates that when a  
55 food is contaminated with multiple pathogen strains of differing virulence, the dose-  
56 response curve is non-sigmoid in shape. These results suggest that sigmoid-shaped dose-  
57 response curves are an artifact of feeding trials that employ uniform food, pathogen and  
58 host populations. A recent advance in hazard characterization is development of a  
59 method that simulates the disease triangle (interaction among the pathogen, food and  
60 host) effect on foodborne illness and yields non-sigmoid dose-response curves; this  
61 method is used in FARM and is described below.

### 62 *Risk Characterization*

63 Modeling severity of the host response to pathogen exposure is an important  
64 aspect of risk assessment. Epidemiological data indicate that progression of foodborne  
65 illness to the more severe outcomes of hospitalization and death differs among pathogens  
66 (2). Accounting for these differences in severity among pathogens is important for  
67 assessing food safety risks. A recent advance in risk characterization is use of

68 epidemiological data to predict severity of foodborne illness (*I*); this method is used in  
69 FARM and is described below.

## 70 **Methods and/or software**

### 71 *Rare Events' Modeling*

72 Presence of a pathogen in a food serving is a rare event meaning that it occurs  
73 much less than 100% of the time. Likewise, human actions, such as temperature abuse  
74 and cross-contamination, which result in pathogen growth and spread, respectively, are  
75 rare events. Rare events occur randomly and exhibit biological variation and thus, their  
76 outcomes are uncertain. For example, if ten servings of food are consumed and only one  
77 is contaminated with pathogens, it is by random chance who consumes the contaminated  
78 food serving because it is not possible to visually see pathogens and avoid their  
79 consumption. If only one of the ten consumers in this example can get sick from eating  
80 the contaminated food, the probability of foodborne illness ranges from 0 to 100% with a  
81 most likely probability of 10% and thus, is highly uncertain.

82 To model rare events, a discrete distribution for incidence of the event is linked to  
83 a continuous distribution for extent of the event (3). In FARM, discrete distributions for  
84 incidence of pathogen events are defined in Excel spreadsheets using the following  
85 @Risk function:

86 
$$=RiskDiscrete(\{0,1\},\{90,10\})$$

87 where the output of this distribution is '0' when the food serving is pathogen-negative  
88 and '1' when the food serving is pathogen-positive. In this scenario, 90% of food  
89 servings are pathogen-negative and 10% are pathogen-positive.

90 To model the extent of pathogen events in FARM, the @Risk function for a pert  
91 distribution defined by minimum, most likely and maximum values is used:

92 
$$=RiskPert(0,1,4)$$

93 where the output of the pert distribution is a log number. To simulate pathogen-negative  
94 servings, the log number is converted to its antilog using the “POWER” function of  
95 Excel:

96 
$$=POWER(10,RiskPert(0,1,4))$$

97 Next, discrete distributions for incidence of pathogen events and pert distributions  
98 for extent of pathogen events are linked using the “IF” function of Excel:

99 
$$=IF(RiskDiscrete(\{0,1\},\{90,10\})=0,0,POWER(10,RiskPert(0,1,4)))$$

100 where the output of the pert distribution is ignored when the output of the discrete  
101 distribution is ‘0’.

102 Since it is not possible to have a fraction of a pathogen, the Excel function  
103 “ROUNDDOWN” is used to convert outputs that are fractions to whole numbers. This is  
104 the basic formula used in the rare events’ modeling approach for risk assessment in  
105 FARM:

106 
$$=ROUNDDOWN(IF(RiskDiscrete(\{0,1\},\{90,10\})=0,0,POWER(10,RiskPert(0,1,4))),0)$$

107 However, it can be modified to handle other situations. For example, if the incidence of  
108 pathogen growth during refrigeration is 100% but 20% of the time the growth is  
109 accelerated due to temperature abuse, the formula can be modified as follows to simulate  
110 this scenario:

111 
$$=ROUNDDOWN(IF(RiskDiscrete(\{0,1\},\{80,20\})=0, POWER(10,RiskPert(0,0.1,1))),0),$$
  
112 
$$POWER(10,RiskPert(0,0.5,2))),0)$$

113 where the pert distributions simulate the log cycles of growth during proper refrigeration  
114 and temperature abuse, respectively.

115 Finally, to properly link the discrete distributions and pert distributions for  
116 sensitivity analysis, the RiskMakeInput function of @Risk is added as follows:

117 =RiskMakeInput(ROUNDDOWN(IF(RiskDiscrete({0,1},{80,20})=0, POWER(10,  
118 RiskPert(0,0.1,1))),0), POWER(10,RiskPert(0,0.5,2))),0,0)

119  
120 Sensitivity analysis provides information about which input distributions in the model  
121 have the largest influence on the output of interest.

### 122 *Multiple Pathogen Modeling*

123 Most food is contaminated with multiple pathogen types (8), which often behave  
124 differently under the same conditions. For example, during refrigeration of food, some  
125 pathogens grow (*Listeria monocytogenes*), some survive (*Salmonella enterica*) and some  
126 die (*Campylobacter jejuni*). Thus, it is important to include multiple pathogens in a risk  
127 assessment for food safety.

### 128 *Disease Triangle Modeling*

129 The interaction among the food, pathogens and host or the disease triangle  
130 determines the host response, which falls on a continuum from no response to death. To  
131 model the host response, criteria are used to classify the host response into discrete  
132 categories, such as infection, mild illness, illness, severe illness (hospitalization) or death.  
133 Whether or not the host becomes ill from consuming a contaminated food serving is a  
134 discrete event that is modeled as follows:

135 =IF(DC<ID,0,1)

136 where DC is the dose consumed, ID is the illness dose, '0' means no illness and '1'  
137 means illness. In the disease triangle modeling method for hazard characterization in

138 FARM, illness dose is first modeled by classifying pathogen, food and host factors as  
139 normal or high risk. A highly virulent strain of the pathogen, consumption of an anti-acid  
140 pill with the food serving and a consumer with an underlying health problem are all  
141 examples of attributes resulting in a classification of high risk for pathogen, food and host  
142 factors, respectively. The formula used in FARM to model incidence of high risk events  
143 for illness dose is:

144 
$$=RiskDiscrete(\{0,1\},\{92,8\})$$

145 where an output of '0' indicates normal risk and an output of '1' indicates high risk.  
146 Separate discrete distributions are used for pathogen, food and host factors. The outputs  
147 of the discrete distributions for pathogen, food and host factors are summed to yield  
148 outcomes of 0, 1, 2 or 3. These outcomes correspond to four pert distributions for illness  
149 dose as follows:

150 
$$=RiskMakeInput(ROUNDDOWN(POWER(10,IF(sum=0,RiskPert(4,6,9),IF(sum=1,Risk  
151 Pert(2,3,4),IF(sum=2,RiskPert(1,2,3), RiskPert(0,1,2))))),0))$$
  
152

153 Thus, if all three outcomes are '1' for a total of '3', the illness dose will range from 1 to  
154 100 cells with a most likely value of 10 cells.

### 155 *Scenario Analysis*

156 A scenario is defined as a unique set of input distributions in a risk assessment  
157 model. Comparison of scenarios provides a relative assessment of risk and is used to  
158 make food safety decisions. In rare events' models, the outcome is uncertain because of  
159 the random and variable nature of events in the risk pathway. To assess this uncertainty,  
160 replicate simulations are conducted using different random number generator seeds

161 (RNGS). The RNGS is a number that initiates the random selection of numbers by  
162 @Risk. Each RNGS generates a unique outcome of the model.

### 163 *Severity Assessment*

164 To model severity of foodborne illness, epidemiological data are used to  
165 determine the cases of foodborne illness ( $C_1$ ) that progress to more severe outcomes:

$$166 \quad \begin{aligned} C_2 &= \alpha_2 \cdot C_1 \\ C_3 &= \alpha_3 \cdot C_1 \end{aligned}$$

167 where  $C_2$  is hospitalizations,  $\alpha_2$  is the hospitalization rate,  $C_3$  is deaths and  $\alpha_3$  is the death  
168 rate. Next, the illnesses, hospitalizations and deaths are multiplied by severity factors and  
169 summed to obtain a single severity value (SV) for foodborne illness:

$$170 \quad SV = \sum C_1 + 2C_2 + 10C_3$$

171 This calculation summarizes the complex risk assessment into a single number that can  
172 be used to manage and communicate the risk of foodborne illness.

### 173 *Food Assess Risk Model (FARM)*

174 FARM was created in an Excel notebook and contains the following worksheets:

- 175 1. 'C' = contact information;
- 176 2. 'D' = flow diagram (Figure 1);
- 177 3. 'I' = instructions for simulation;
- 178 4. 'Q' = questions whose answers define the input distributions (Figure 2);
- 179 5. 'Lm' = model for *Listeria monocytogenes* (Figure 3);
- 180 6. 'Se' = model for *Salmonella enterica* (Figure 4);
- 181 7. 'Cj' = model for *Campylobacter jejuni* (Figure 5);
- 182 8. 'R' = detailed statistics results for the last simulation;

- 183 9. 'T' = table of results for the last simulation (Figure 6);
- 184 10. 'EA1' = graph: exposure assessment for *Lm* (incidence) (Figure 7);
- 185 11. 'EA2' = graph: exposure assessment for *Lm* (total log number) (Figure 8);
- 186 12. 'EA3' = graph: exposure assessment for *Se* (incidence) (Figure 9);
- 187 13. 'EA4' = graph: exposure assessment for *Se* (total log number) (Figure 10);
- 188 14. 'EA5' = graph: exposure assessment for *Cj* (incidence) (Figure 11);
- 189 15. 'EA6' = graph: exposure assessment for *Cj* (total log number) (Figure 12);
- 190 16. 'HC' = graph: hazard characterization for *Lm*, *Se* and *Cj* (Figure 13); and
- 191 17. 'RC' = graph: risk characterization for *Lm*, *Se* and *Cj* (Figure 14).

192 The models for *Lm*, *Se* and *Cj* in FARM consist of 14 nodes. There are two routes  
193 of pathogen exposure: 1) directly from the cooked food; and 2) indirectly from other  
194 foods. The models for *Lm*, *Se* and *Cj* all have the same unit operations and human  
195 actions but the pathogen events differ because of physiological differences among the  
196 pathogens. The 'Q' worksheet contains a set of questions whose answers define the input  
197 distributions for incidence of pathogen events, whereas the pert distributions for extent of  
198 pathogen events are fixed in an attempt to simplify use of FARM.

199 Detailed statistics from simulation of FARM are exported to a separate Excel  
200 worksheet and then they are copied and pasted into the 'R' worksheet in FARM. The  
201 pasted results are linked to formula in the 'T' worksheet of FARM where the risk  
202 assessment results are calculated and then graphed automatically in the 'EA1-EA6', 'HC'  
203 and 'RC' worksheets of FARM. The 'EA' worksheets are graphs of the hazard  
204 identification and exposure assessment results for all three pathogens as a function of  
205 node for both exposure pathways (pathway #1 = direct exposure; and pathway #2 =

206 indirect exposure). The ‘HC’ worksheet contains a graph of the non-sigmoid dose-  
207 response curves for all three pathogens, whereas the ‘RC’ worksheet contains a graph of  
208 the number of illnesses, hospitalizations and deaths as well as severity of foodborne  
209 illness for all three pathogens.

210 There are two versions of FARM. Version 1.0 has 51 outputs and is used to  
211 generate the aforementioned results for a single simulation of a scenario. Version 1.0s  
212 has one output and is used to conduct replicate simulations of a scenario with the single  
213 output being the total severity of foodborne illness.

214 *Node 1 (packaging).* The number and distribution of pathogens in food at  
215 packaging depend on the food, pathogen and serving size. In fact, it has been shown that  
216 incidence and number of pathogens in a food serving increases in a non-linear manner as  
217 a function of serving size (5). Thus, it is not appropriate to multiply the pathogen  
218 concentration (number/g) by the amount of food consumed to arrive at the number of  
219 pathogens consumed because this calculation incorrectly assumes that pathogens are  
220 uniformly distributed in food and that pathogen number increases in a linear manner as a  
221 function of serving size. Rather, it is appropriate to simulate a single size serving and if  
222 needed, to perform separate simulations for different sized servings. Such is the  
223 approach in FARM.

224 As mentioned above, input distributions for incidence of pathogen events in  
225 FARM are defined by answering questions in the ‘Q’ worksheet. In contrast, input  
226 distributions in FARM for extent of pathogen events are fixed. In FARM, the pert  
227 distributions for extent of pathogen contamination at packaging are:

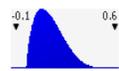
Worksheet	Graph	Function
-----------	-------	----------

<i>Lm</i>		RiskPert(0,1,3)
<i>Se</i>		RiskPert(0,1,4)
<i>Cj</i>		RiskPert(0,2,6)

228

229 where the extent of contamination in log numbers is highest for *Cj*, intermediate for *Se*  
 230 and lowest for *Lm*.

231 *Node 2 (retail transport)*. During transport of food from the processing plant to  
 232 retail outlets, the food can experience cold storage or ambient storage conditions that  
 233 allow pathogens to growth, survive or die. Time and temperature data for the storage  
 234 conditions during retail transport can be used in predictive models to estimate the  
 235 incidence and extent of pathogen events during retail transport. Moreover, it is possible  
 236 to structure predictive models so that their output serves as input in FARM (7). Modeling  
 237 physiological differences among pathogens is important. For example, *Lm* can grow at  
 238 refrigeration temperatures, whereas *Se* survives and *Cj* dies. However, *Se* can grow if the  
 239 refrigeration temperature is high enough. The input distributions used in FARM to model  
 240 extent of *Lm* growth, *Se* growth and *Cj* death during retail transport are:

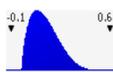
Worksheet	Graph	Function
<i>Lm</i>		RiskPert(0,0.1,0.5)
<i>Lm</i>		RiskPert(0,0.25,1)
<i>Se</i>		RiskPert(0,0.1,1)

$C_j$		RiskPert(-1,-0.25,0)
$C_j$		RiskPert(-0.5,-0.1,0)

241

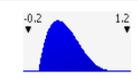
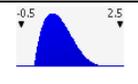
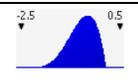
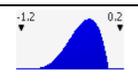
242 where two pert distributions are used to model  $L_m$  growth and  $C_j$  death because during  
 243 temperature abuse,  $L_m$  growth and  $C_j$  death are more extensive. One pert distribution is  
 244 used to model  $Se$  behavior, because during proper refrigeration  $Se$  survives with no or  
 245 little change in number, whereas during temperature abuse,  $Se$  grows.

246 *Node 3 (retail display).* During retail display food can experience cold storage or  
 247 ambient storage conditions that allow pathogens to growth, survive or die. Again, time  
 248 and temperature data for storage conditions during retail display can be used in predictive  
 249 models to estimate incidence and extent of pathogen events during retail display. Input  
 250 distributions used in FARM to simulate extent of pathogen growth or death during retail  
 251 display are:

Worksheet	Graph	Function
$L_m$		RiskPert(0,0.1,0.5)
$L_m$		RiskPert(0,0.25,1)
$Se$		RiskPert(0,0.1,1)
$C_j$		RiskPert(-1,-0.25,0)
$C_j$		RiskPert(-0.5,-0.1,0)

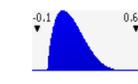
252

253 *Node 4 (consumer transport)*. Very few consumers practice cold storage of food  
 254 during transport from the retail store to home. Thus, ambient storage of food is the most  
 255 common practice. Temperature abuse at ambient temperatures will result in faster  
 256 growth of *Lm* and *Se* than during cold storage and it will cause *Cj* to die faster. Thus,  
 257 temperature abuse will increase risk of foodborne illness for *Lm* and *Se* but will lower  
 258 risk of foodborne illness for *Cj*. Input distributions used in FARM to model extent of  
 259 pathogen growth or death during consumer transport are:

Worksheet	Graph	Function
<i>Lm</i>		RiskPert(0,0.25,1)
<i>Lm</i>		RiskPert(0,0.5,1.5)
<i>Se</i>		RiskPert(0,0.5,2)
<i>Cj</i>		RiskPert(-2,-0.5,0)
<i>Cj</i>		RiskPert(-1,-0.25,0)

260

261 *Node 5 (consumer storage)*. There is likely to be more temperature abuse of food  
 262 in home refrigerators than at retail display. Again, this would increase risk of foodborne  
 263 illness for *Lm* and *Se* but reduce risk of foodborne illness for *Cj*. This is why it is  
 264 important to consider multiple pathogens in a risk assessment. Input distributions used in  
 265 FARM to model extent of pathogen growth or death during consumer storage are:

Worksheet	Graph	Function
<i>Lm</i>		RiskPert(0,0.1,0.5)

<i>Lm</i>		RiskPert(0,0.25,1)
<i>Se</i>		RiskPert(0,0.1,1)
<i>Cj</i>		RiskPert(-1,-0.25,0)
<i>Cj</i>		RiskPert(-0.5,-0.1,0)

266

267 *Node 6a (meal preparation).* During meal preparation food is often subjected to  
 268 temperature abuse at ambient temperatures and thus, extent of *Lm* and *Se* growth and *Cj*  
 269 death are higher than when food is subjected to temperature abuse during refrigerated  
 270 storage. If the only pathogen present on the food is *Cj*, the net effect of temperature  
 271 abuse during meal preparation will be a reduction in the risk of foodborne illness. Input  
 272 distributions used in FARM to simulate pathogen growth and death during meal  
 273 preparation are:

Worksheet	Graph	Function
<i>Lm</i>		RiskPert(0,0.25,1)
<i>Lm</i>		RiskPert(0,0.5,1.5)
<i>Se</i>		RiskPert(0,0.5,2)
<i>Cj</i>		RiskPert(-2,-0.5,0)
<i>Cj</i>		RiskPert(-1,-0.25,0)

274

275 *Node 6b (utensils)*. Food is removed from the package and processed during meal  
 276 preparation and thus, provides opportunity for pathogens to spread to other foods via the  
 277 food preparation environment. In FARM, pathogens transferred to food preparation  
 278 utensils are subtracted from those associated with the food serving. Here, utensils refer to  
 279 anything that could be a vehicle for transferring pathogens from the raw food to the  
 280 cooked food or other foods served with the meal. This would include hands, cutting  
 281 boards, knives, forks etc... In FARM, it is assumed that transfer rate is independent of  
 282 pathogen type or strain. Input distributions used in FARM to simulate cross-  
 283 contamination during meal preparation are:

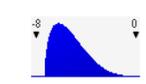
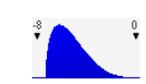
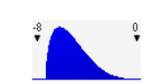
Worksheet	Graph	Function
<i>Lm</i>		RiskPert(-4,-2,0)
<i>Se</i>		RiskPert(-4,-2,0)
<i>Cj</i>		RiskPert(-4,-2,0)

284

285 where the transfer rate is the log of the proportion of pathogens transferred.

286 *Node 7a (cooking)*. During cooking food is normally not heated uniformly and  
 287 therefore, location of pathogens in food rather than small differences in thermal  
 288 resistance might determine whether or not pathogens survive in food that is not  
 289 thoroughly cooked. If pathogens are located on the surface of the food that contacts a  
 290 heat source, such as a hot frying pan, regardless of their thermal resistance they will die  
 291 immediately. In contrast, if pathogens are located on a corner of the food that by random  
 292 chance does not contact the heat source during cooking and thus, is uncooked, they will  
 293 survive, regardless of their thermal resistance. Most people have had the experience of

294 cooking a food where parts are well-done and other parts are still raw. Thus, it is  
 295 important to consider pathogen location as well as thermal resistance when modeling  
 296 pathogen death and survival during cooking. In FARM, incidence in this node refers to  
 297 the percentage of servings that are not properly cooked or that contain a portion of the  
 298 serving where not all pathogens have been eliminated. In FARM, when a food serving is  
 299 properly cooked, the log reduction is assumed to be 12 and the pathogen load after  
 300 cooking is zero. In FARM, when a food serving is not properly cooked, it is assumed  
 301 that the most likely log reduction of pathogens is 6 with a range from 7 to 0 with the zero  
 302 log reduction simulating the possibility that the pathogens were on a portion of the food  
 303 serving that was completely uncooked or raw. The pert distributions used in FARM to  
 304 model under-cooking are:

Worksheet	Graph	Function
<i>Lm</i>		RiskPert(-7,-6,0)
<i>Se</i>		RiskPert(-7,-6,0)
<i>Cj</i>		RiskPert(-7,-6,0)

305

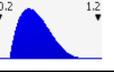
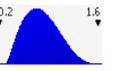
306 *Node 7b (utensils).* During cooking and cooling, pathogens transferred to utensils  
 307 during meal preparation can grow, survive or die depending on their physiology and the  
 308 environment they find themselves in. Again, time and temperature data can be used in  
 309 predictive models to predict incidence and extent of these pathogen events. In FARM,  
 310 extent of pathogen growth or death on utensils during cooking and cooling are simulated  
 311 using the following pert distributions:

Worksheet	Graph	Function
<i>Lm</i>		RiskPert(0,0.5,1.5)
<i>Se</i>		RiskPert(0,0.5,2)
<i>Cj</i>		RiskPert(-2,-0.5,0)

312

313 where *Se* grows slightly more than *Lm* on utensils and *Cj* dies.

314 *Node 8a (cooling)*. Depending on time and temperature profile of food after  
315 cooking and before serving, pathogens that survive cooking can grow, survive or die. In  
316 FARM, extent of pathogen growth or death during cooling is simulated using the  
317 following pert distributions:

Worksheet	Graph	Function
<i>Lm</i>		RiskPert(0,0.25,1)
<i>Lm</i>		RiskPert(0,0.5,1.5)
<i>Se</i>		RiskPert(0,0.5,2)
<i>Cj</i>		RiskPert(-2,-0.5,0)
<i>Cj</i>		RiskPert(-1,-0.25,0)

318

319 *Node 8b (serving)*. There are many routes by which pathogens can be transferred  
320 from the raw food to the cooked food or other foods served with the meal. If the  
321 pathogen had a chance to multiply on the ‘utensils’ used to serve the meal, the dose  
322 served to the consumer could be quite high and dangerous. In FARM, the log transfer

323 rate from ‘utensils’ to cooked food or other foods is assumed to be independent of  
 324 pathogen type and is simulated using the following pert distributions:

Worksheet	Graph	Function
<i>Lm</i>		RiskPert(-4,-2,0)
<i>Se</i>		RiskPert(-4,-2,0)
<i>Cj</i>		RiskPert(-4,-2,0)

325

326 *Node 9 (table).* In addition to pathogens that survive the cooking process,  
 327 consumers can be exposed to pathogens that were transferred from the raw food to other  
 328 foods during meal preparation. Thus, in FARM, the total dose consumed is the sum of  
 329 the two exposure pathways or in other words, the sum of the pathogens that survived  
 330 cooking and the pathogens that were transferred from the raw food to utensils and then  
 331 from utensils to the cooked food or other foods served with the meal.

332 *Node 10 (consumption).* There are differences in virulence among pathogen  
 333 strains and differences in resistance among consumers. In addition, certain food factors  
 334 (e.g. fat, native microflora, anti-acid pill, protein etc...) can increase or decrease the  
 335 severity of foodborne illness by altering pathogen virulence or host resistance. In FARM,  
 336 pathogen, food and host factors are classified as normal or high risk and a very low  
 337 illness dose (1 to 100 cells) is assigned to the food serving when, by random chance, all  
 338 three disease triangle factors are high risk. The pert distributions used in FARM to model  
 339 the disease triangle are:

Worksheet	Graph	Score	Function
-----------	-------	-------	----------

<i>Lm, Se &amp; Cj</i>		0	RiskPert(4,6,9)
<i>Lm, Se &amp; Cj</i>		1	RiskPert(2,3,4)
<i>Lm, Se &amp; Cj</i>		2	RiskPert(1,2,3)
<i>Lm, Se &amp; Cj</i>		3	RiskPert(0,1,2)

340

341 where a score of ‘0’ = normal risk for pathogen, food and host factors, ‘1’ = normal risk  
 342 for two of the three factors, ‘2’ = normal risk for one of the three factors and ‘3’ = normal  
 343 risk for none of the three factors.

344 *Nodes 11-14 (severity).* There are important differences among pathogens in the  
 345 rate of foodborne illness cases that progress to the more severe outcomes of  
 346 hospitalization and death. In FARM, the rate of hospitalization is 92% for *Lm*, 22% for  
 347 *Se* and 10% for *Cj* and the mortality rate is 20% for *Lm*, 0.8% for *Se* and 0.1% for *Cj* (2).

### 348 **Case studies**

#### 349 *Baseline scenario (FARM, version 1.0) – 10,000 servings*

350 A baseline scenario was created (Figures 2 to 5) to demonstrate FARM, version  
 351 1.0. In this scenario, incidences of pathogen contamination at packaging were 10% for  
 352 *Lm*, 25% for *Se* and 65% for *Cj*. Incidences of temperature abuse were 5% during retail  
 353 transport, 10% during retail display, 15% during consumer transport, 20% during  
 354 consumer storage, 25% during meal preparation and 10% during cooling. Ten percent of  
 355 the food servings were not properly cooked and 25% were served using unwashed  
 356 utensils that came in contact with the raw food. Incidences of high risk strains of the  
 357 pathogens were 10% for *Lm*, 20% for *Se* and 5% for *Cj*. Ten percent of the meals were

358 high risk and 20% of consumers were young, old or had an underlying health condition  
359 that put them at high risk for foodborne illness.

360 The baseline scenario was simulated with @Risk settings of Latin Hypercube  
361 sampling, 10,000 iterations and an RNGS of '1'. The detailed statistics results from this  
362 simulation were filtered to remove the pathogen-negative servings and then they were  
363 exported to a separate Excel worksheet followed by copying and pasting into the 'R'  
364 worksheet of FARM. Next, the 'F9' button on the computer keyboard was pressed to  
365 signal FARM to recalculate the results of the risk assessment, which are displayed in the  
366 'T' worksheet of FARM (Figure 6).

367 The input setting for incidence of pathogen events in FARM are displayed in the  
368 'T' worksheet to provide a record of the scenario simulated with the results. Tables are  
369 provided within the 'T' worksheet of FARM that summarize the hazard identification and  
370 exposure assessment results for exposure pathways #1 and #2 and for all three pathogens.  
371 Graphs of these results are provided in worksheets 'EA1' to 'EA6' (Figures 7 to 12) and  
372 demonstrate that pathogen growth events do not alter incidence, that during temperature  
373 abuse *Lm* and *Se* numbers increase and *Cj* numbers decrease and that the dose consumed  
374 (node 9) is the sum of the pathogen number from exposure pathways #1 and #2.

375 Tables are also provided in the 'T' worksheet of FARM that summarize the  
376 hazard characterization and risk characterization results for all three pathogens. Graphs  
377 of these results are provided in the 'HC' and 'RC' worksheets of FARM (Figures 13 and  
378 14). The dose-response curves for this simulation of the baseline scenario were non-  
379 sigmoid in shape (Figure 13) and the log dose that caused 50% of consumers to become  
380 ill was 5.39 log for *Lm*, 5.09 log for *Se* and 5.50 log for *Cj*. In this simulation of the

381 baseline scenario, only one foodborne illness was predicted to occur and it resulted from  
382 exposure to *Se* (Figure 14).

383 In addition to tables and graphs provided by FARM, @Risk provides graphs of  
384 results from FARM. For example, Figure 15 shows a scatter plot of the occurrence of  
385 foodborne illness from *Se* versus the number of *Se* on food servings at packaging in the  
386 processing plant (node 1). This graph shows that the most highly contaminated servings  
387 at packaging did not pose the highest risk of foodborne illness. Rather, the single case of  
388 foodborne illness resulted from a serving that had a low level of *Se* contamination at  
389 packaging. To examine why this occurred, the hazard identification and exposure  
390 assessment results for the serving causing foodborne illness and the most highly  
391 contaminated serving at packaging were obtained from sorting the simulation data from  
392 @Risk. These data were then graphed as a function of node in the risk pathway (Figure  
393 16).

394 Food serving #7409 was the one that caused foodborne illness from *Se* (Figure  
395 16A). This food serving contained 181 *Se* at packaging. During retail display (node 3) it  
396 was temperature abused and contained 221 *Se* when purchased by the consumer. During  
397 consumer transport the food serving was temperature abused again and contained 704 *Se*  
398 when placed in the consumer's refrigerator. During meal preparation (node 6a) the food  
399 serving was further temperature abused and 19 *Se* from this food serving were transferred  
400 to utensils (node 6b) used to prepare and serve the meal leaving 1,089 *Se* on the food  
401 serving before cooking. Although the raw food was properly cooked resulting in death of  
402 all 1,089 *Se* on the food serving, during cooking and cooling the *Se* on the utensils  
403 multiplied and then the unwashed utensils were used to prepare other foods and(or) serve

404 the meal resulting in transfer and consumption of 60 *Se*. Unfortunately, the *Se* strain  
405 present was highly virulent and the food serving was consumed by someone that had an  
406 underlying health problem. In addition, the consumer ate an anti-acid pill with the meal,  
407 which reduced their resistance to *Se*. The illness dose for the food serving was 54 *Se*,  
408 which was below the dose consumed (60 *Se*) and thus, the consumer became ill from  
409 consuming the food serving.

410 In contrast, food serving #146 contained the most *Se* at packaging (5,355 *Se*).  
411 This food serving was temperature abused during retail display (node 3) and contained  
412 9,227 *Se* when purchased by the consumer (Figure 16B). This food serving was handled  
413 properly by the consumer until meal preparation where it was temperature abused and  
414 contained 32,983 *Se* before cooking. However, the consumer did not contaminate  
415 utensils with *Se* and the food serving was properly cooked and thus, at consumption there  
416 were no *Se* on the food serving or on other foods consumed with the meal. The illness  
417 dose for this consumption event was 853 *Se*, which could indicate that this serving  
418 contained a less virulent strain of *Se* and(or) was consumed by someone with higher  
419 resistance to *Se*. Regardless, no illness resulted from this food serving, which was highly  
420 contaminated at packaging.

421 Another graph provided by @Risk is the tornado graph or sensitivity analysis,  
422 which shows which inputs have the strongest correlation to the output of interest (Figure  
423 17). In this case, the output of interest was foodborne illness from *Se*. The Spearman  
424 Rank Coefficients of Correlation for this comparison were very low, which is typical for  
425 a rare events' model such as FARM. The highest ranking inputs were cooking (node 7a)  
426 and retail display (node 3). Analysis of the scenario for the serving that caused the single

427 case of foodborne illness from *Se* (Figure 12) indicates that cross-contamination and  
428 growth of *Se* on utensils and the presence of a highly virulent strain of *Se* and  
429 consumption by a high risk consumer with a high risk meal were the most direct causes  
430 of foodborne illness from this food serving. Thus, the sensitivity analysis, in this case,  
431 did not seem to be very accurate reflection of inputs that caused the foodborne illness.

432 *Baseline scenario (FARM, version 1.0s) – 10<sup>6</sup> servings*

433 Foodborne illness is a rare event and as shown in the previous section only one  
434 serving of food in a batch of 10,000 servings produced a case of foodborne illness in the  
435 baseline scenario. To better define the risk of foodborne illness, it is necessary to run a  
436 higher number of iterations. However, simulating more than 10,000 iterations of FARM,  
437 version 1.0, which is a complex model, is difficult. Therefore, a second version of  
438 FARM was developed. FARM, version 1.0s has only one output, which is the total  
439 severity of foodborne illness for all pathogens combined. More specifically, the output of  
440 FARM 1.0s is a probability distribution of the relative severity of foodborne illness in  
441 arbitrary units per 10<sup>6</sup> servings of food contaminated with multiple pathogens at low  
442 incidence (rare events' model). The probability distribution is generated by running  
443 replicate simulations of the scenario using a different random number generator (RNGS)  
444 seed to initiate each replicate simulation. For the baseline scenario, the @Risk settings  
445 were Latin Hypercube sampling, 10<sup>6</sup> iterations, 10 replicate simulations and RNGS of 1,  
446 2, 3, 4, 5, 6, 7, 8, 9 and 10. By having only one output, FARM runs faster, which allows  
447 it to simulate the higher number of iterations that are needed to properly predict the total  
448 severity of foodborne illness.

449 *Test scenario (FARM, version 1.0s) – 10<sup>6</sup> servings*

450 In the baseline scenario, the initial incidences of pathogen contamination were  
451 10% for *Lm*, 25% for *Se* and 65% for *Cj*. In the test scenario, the initial incidences of  
452 pathogen contamination were 15% for *Lm*, 10% for *Se* and 75% for *Cj*. The risk  
453 management question was: which scenario (batch of food) poses the higher risk of  
454 foodborne illness. In this comparison, it was assumed that post-process risk factors were  
455 the same so the difference in risk, if any, was due to the difference in the pattern of  
456 contamination of the food with the three pathogens at packaging. Like the baseline  
457 scenario, the test scenario was simulated with @Risk settings of Latin Hypercube  
458 sampling,  $10^6$  iterations, 10 replicate simulations and RNGS of 1, 2, 3, 4, 5, 6, 7, 8, 9 and  
459 10. Results of the simulations are shown in Figure 18. The results of the baseline and  
460 test scenarios were compared using a paired *t*-test in Excel, which is appropriate when the  
461 same set of RNGS is used to simulate the baseline and test scenarios.

462 Results of the comparison of the baseline and test scenario (Test<sub>1</sub>) indicated that  
463 the total severity of foodborne illness was similar ( $P > 0.05$ ) for the baseline scenario  
464 than the test scenario. Thus, the first batch of food presented a similar risk of foodborne  
465 illness as the second batch of food even though its pattern of contamination with the three  
466 pathogens differed from the second batch.

467 In the real world, it is likely that each batch of food will experience different post-  
468 process risk factors. Consumer surveys, time and temperature data loggers and predictive  
469 microbiology models can be used in tandem to define these differences in post-process  
470 risk factors among batches of food and thus, provide a better assessment of the risk posed  
471 to public health by individual batches of food. For example, in the second test scenario  
472 (Test<sub>2</sub>), the incidences of all post-process risk factors for the second batch of food (Test<sub>1</sub>)

473 were increased by 5% to simulate a distribution channel and consumer population at  
474 higher risk for foodborne illness. Thus, although the second batch of food was found to  
475 be of similar risk as the first batch of food when post-process risk factors were assumed  
476 to be the same, which is the current approach to risk assessment in the food industry, it  
477 was of higher ( $P < 0.05$ ) risk to public health when post-process risk factors were  
478 assumed not to be the same. This simple example illustrates why it is important to  
479 consider post-process risk factors when assessing the microbiological safety of food at  
480 the processing plant. Failure to do so will result in the improper identification of safe and  
481 unsafe food with the result being a reduction in public health.

## 482 **Future trends/issues**

### 483 *Validity of current approach to food safety*

484 The current approach to food safety involves applying microbial performance  
485 standards at the processing plant to identify safe and unsafe food. This approach does not  
486 consider multiple pathogens, differences in virulence among pathogen strains or post-  
487 processing risk factors. A new approach to food safety is needed that considers multiple  
488 pathogens, differences in virulence among pathogen strains and post-processing risk  
489 factors in its assessment and management of food safety risks. A risk assessment model,  
490 such as the one described here (FARM), that is based on the rare events' modeling  
491 approach has great potential for better assessment and management of food safety risks at  
492 the processing plant. FARM is a generic risk assessment model that can be easily adapted  
493 to assess and manage risk associated with any food commodity that is contaminated with  
494 one or more human disease-causing pathogens.

### 495 *Role of omics in risk assessment*

496 Rapid detection of multiple pathogens in food samples using microarrays is one  
497 application of genomics that will facilitate application of risk assessment in the food  
498 industry. In addition, any information obtained from studies in genomics and proteomics  
499 of foodborne pathogens can inform the design of a risk assessment model and thus, is of  
500 value. However, if this information is obtained with high and non-ecological levels of  
501 pathogens in pure broth culture it should be used with caution as gene expression and  
502 protein synthesis will not likely reflect that which occurs when low and ecological levels  
503 of pathogens are living in a real food matrix with competitive microflora.

#### 504 **Summary points**

505 Risk assessment is a holistic approach to food safety. To apply risk assessment in  
506 the food industry to improve food safety, innovative modeling methods are needed, such  
507 as: 1) rare events' modeling; 2) multiple pathogen simulation; 3) multiple risk pathway  
508 simulation; 4) disease triangle modeling; 5) replicate simulations for model uncertainty;  
509 6) severity assessment; 7) scenario analysis; and 8) a single risk value to facilitate risk  
510 management and risk communication. The goal of a risk assessment approach for food  
511 safety should be to maximize the public health benefit of food by ensuring both its safety  
512 and consumption.

#### 513 **Suggested reading and key references**

- 514 1. McNab, W. B. 1998. A general framework illustrating an approach to  
515 quantitative microbial food safety risk assessment. *J. Food Prot.* 61:1216-1228.
- 516 2. Mead, P. S., L. Slutsker, V. Dietz, L. F. McCaig, J. S. Bresee, C. Shapiro, P. M.  
517 Griffin, and R. V. Tauxe. 1999. Food-related illness and death in the United  
518 States. *Emerg. Infect. Dis.* 5:840-842.

- 519 3. Oscar, T. P. 2004. A quantitative risk assessment model for *Salmonella* and  
520 whole chickens. *Int. J. Food Microbiol.* 93:231-247.
- 521 4. Oscar, T. P. 2004. Dose-response model for 13 strains of *Salmonella*. *Risk Anal.*  
522 24:41-49.
- 523 5. Oscar, T. P. 2004. Simulation model for enumeration of *Salmonella* on chicken  
524 as a function of PCR detection time score and sample size: implications for risk  
525 assessment. *J. Food Prot.* 67:1201-1208.
- 526 6. Oscar, T. P. 2008. An approach for mapping the number and distribution of  
527 *Salmonella* contamination on the poultry carcass. *J. Food Prot.* 71:1785-1790.
- 528 7. Oscar, T. P. 2009. General regression neural network and Monte Carlo  
529 simulation model for survival and growth of *Salmonella* on raw chicken skin as a  
530 function of serotype, temperature, and time for use in risk assessment. *J. Food*  
531 *Prot.* 72:2078-2087.
- 532 8. Waldroup, A. L. 1996. Contamination of raw poultry with pathogens. *World's*  
533 *Poult. Sci.* 52:7-25.
- 534

535 **Figure Legends**

536 **Figure 1.** Flow diagram for the risk pathway in the Food Assess Risk Model  
537 (FARM). The risk pathway was modeled as a series of unit operations and associated  
538 human actions and pathogen events (not shown) or nodes.

539 **Figure 2.** Questions used to establish input settings in the Food Assess Risk Model  
540 (FARM).

541 **Figure 3.** Model for assessing the risk of foodborne illness from *Listeria*  
542 *monocytogenes* in the Food Assess Risk Model (FARM). Input settings are for the  
543 baseline scenario and outputs are for a single iteration of the model.

544 **Figure 4.** Model for assessing the risk of foodborne illness from *Salmonella enterica*  
545 in the Food Assess Risk Model (FARM). Input settings are for the baseline scenario  
546 and outputs are for a single iteration of the model.

547 **Figure 5.** Model for assessing the risk of foodborne illness from *Campylobacter*  
548 *jejuni* in the Food Assess Risk Model (FARM). Input settings are for the baseline  
549 scenario and outputs are for a single iteration of the model.

550 **Figure 6.** Table of results for assessing the risk of foodborne illness from *Listeria*  
551 *monocytogenes* (*Lm*), *Salmonella enterica* (*Se*) and *Campylobacter jejuni* (*Cj*) in the  
552 Food Assess Risk Model (FARM). Results are from a single simulation of the  
553 baseline scenario for 10,000 food servings.

554 **Figure 7.** Exposure assessment (EA) graph for incidence of *Listeria monocytogenes*  
555 (*Lm*) contamination of food servings in the Food Assess Risk Model (FARM).  
556 Results are from a single simulation of the baseline scenario for 10,000 food servings.

557 **Figure 8.** Exposure assessment (EA) graph for total log number of *Listeria*  
558 *monocytogenes (Lm)* contamination of food servings in the Food Assess Risk Model  
559 (FARM). Results are from a single simulation of the baseline scenario for 10,000  
560 food servings.

561 **Figure 9.** Exposure assessment (EA) graph for incidence of *Salmonella enterica (Se)*  
562 contamination of food servings in the Food Assess Risk Model (FARM). Results are  
563 from a single simulation of the baseline scenario for 10,000 food servings.

564 **Figure 10.** Exposure assessment (EA) graph for total log number of *Salmonella*  
565 *enterica (Se)* contamination of food servings in the Food Assess Risk Model  
566 (FARM). Results are from a single simulation of the baseline scenario for 10,000  
567 food servings.

568 **Figure 11.** Exposure assessment (EA) graph for incidence of *Campylobacter jejuni*  
569 (*Cj*) contamination of food servings in the Food Assess Risk Model (FARM). Results  
570 are from a single simulation of the baseline scenario for 10,000 food servings.

571 **Figure 12.** Exposure assessment (EA) graph for total log number of *Campylobacter*  
572 *jejuni (Cj)* contamination of food servings in the Food Assess Risk Model (FARM).  
573 Results are from a single simulation of the baseline scenario for 10,000 food servings.

574 **Figure 13.** Hazard characterization (HC) graph for *Listeria monocytogenes (Lm)*,  
575 *Salmonella enterica (Se)* and *Campylobacter jejuni (Cj)* in the Food Assess Risk  
576 Model (FARM). Results are from a single simulation of the baseline scenario for  
577 10,000 food servings.

578 **Figure 14.** Risk characterization (RC) graph for *Listeria monocytogenes (Lm)*,  
579 *Salmonella enterica (Se)* and *Campylobacter jejuni (Cj)* in the Food Assess Risk

580 Model (FARM). Results are from a single simulation of the baseline scenario for  
581 10,000 food servings.

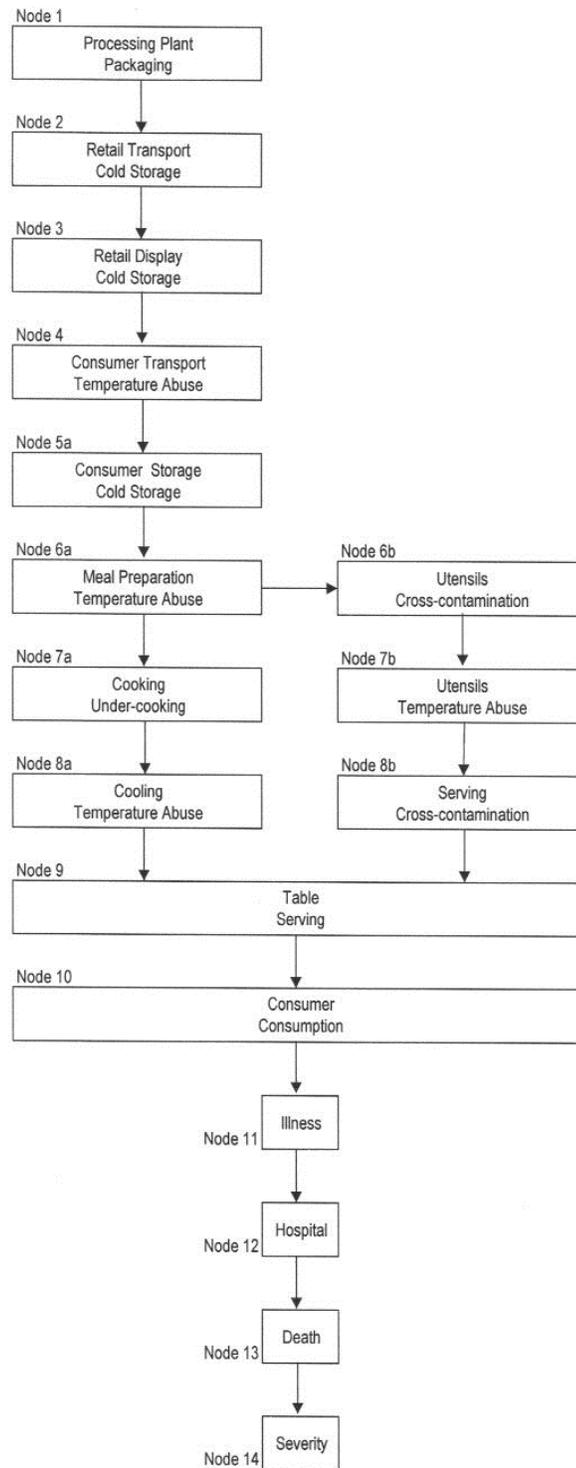
582 **Figure 15.** Scatter plot of cases of foodborne illness from *Salmonella enterica* (*Se*)  
583 versus the level of *Se* contamination per food serving at packaging in the Food Assess  
584 Risk Model (FARM). Results are from a single simulation of the baseline scenario  
585 for 10,000 food servings.

586 **Figure 16.** Risk assessment results for *Salmonella enterica* (*Se*) contamination of A)  
587 food serving #7409 and B) food serving #146. Results are from a single simulation of  
588 the baseline scenario for 10,000 food servings in the Food Assess Risk Model  
589 (FARM).

590 **Figure 17.** Sensitivity analysis of the most important risk factors for foodborne  
591 illness from *Salmonella enterica* (*Se*) in the Food Assess Risk Model (FARM).  
592 Results are from a single simulation of the baseline scenario for 10,000 food servings.

593 **Figure 18.** Total severity results spreadsheet for simulation of the baseline and test  
594 scenarios using version 1.0s of the Food Assess Risk Model (FARM).

595

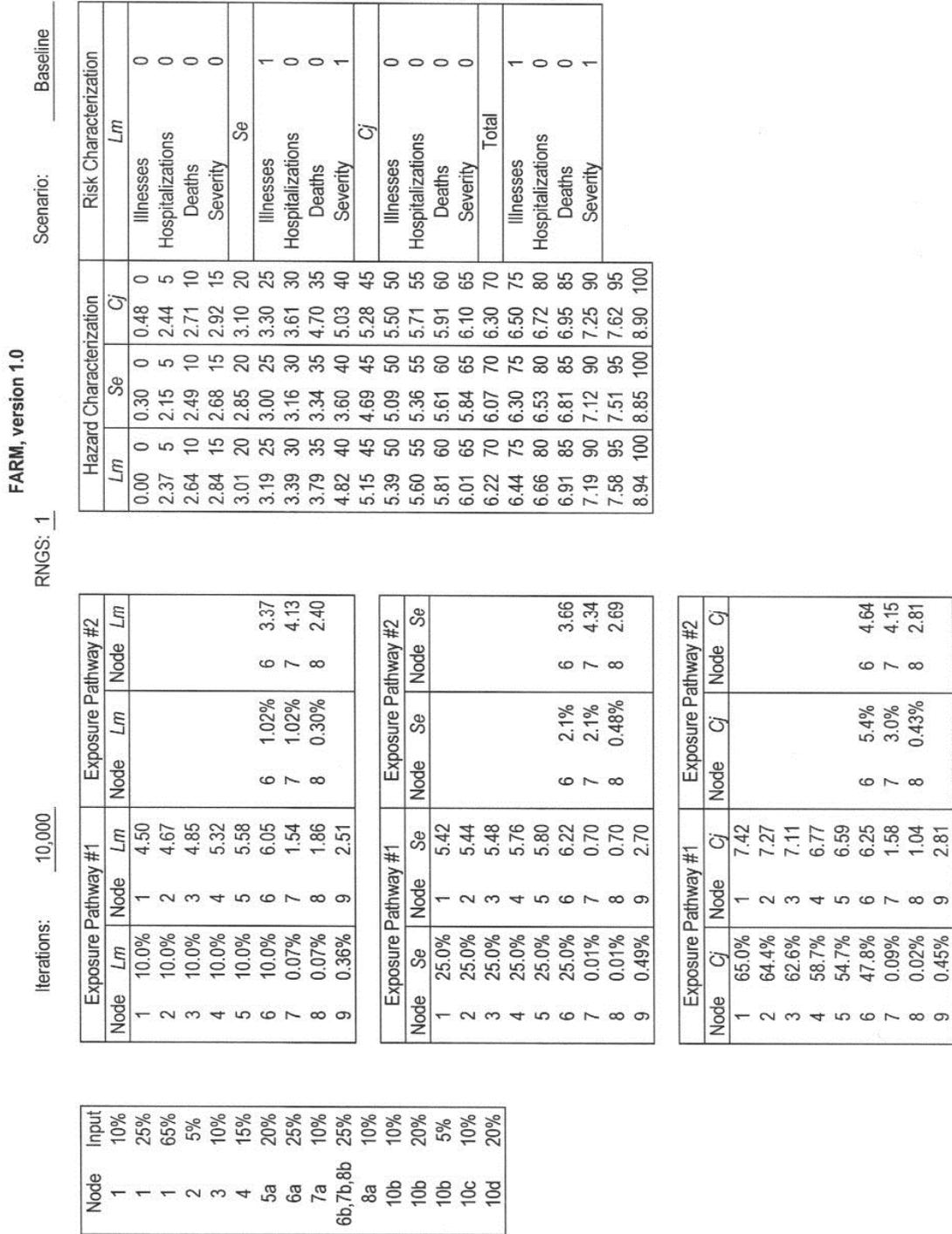


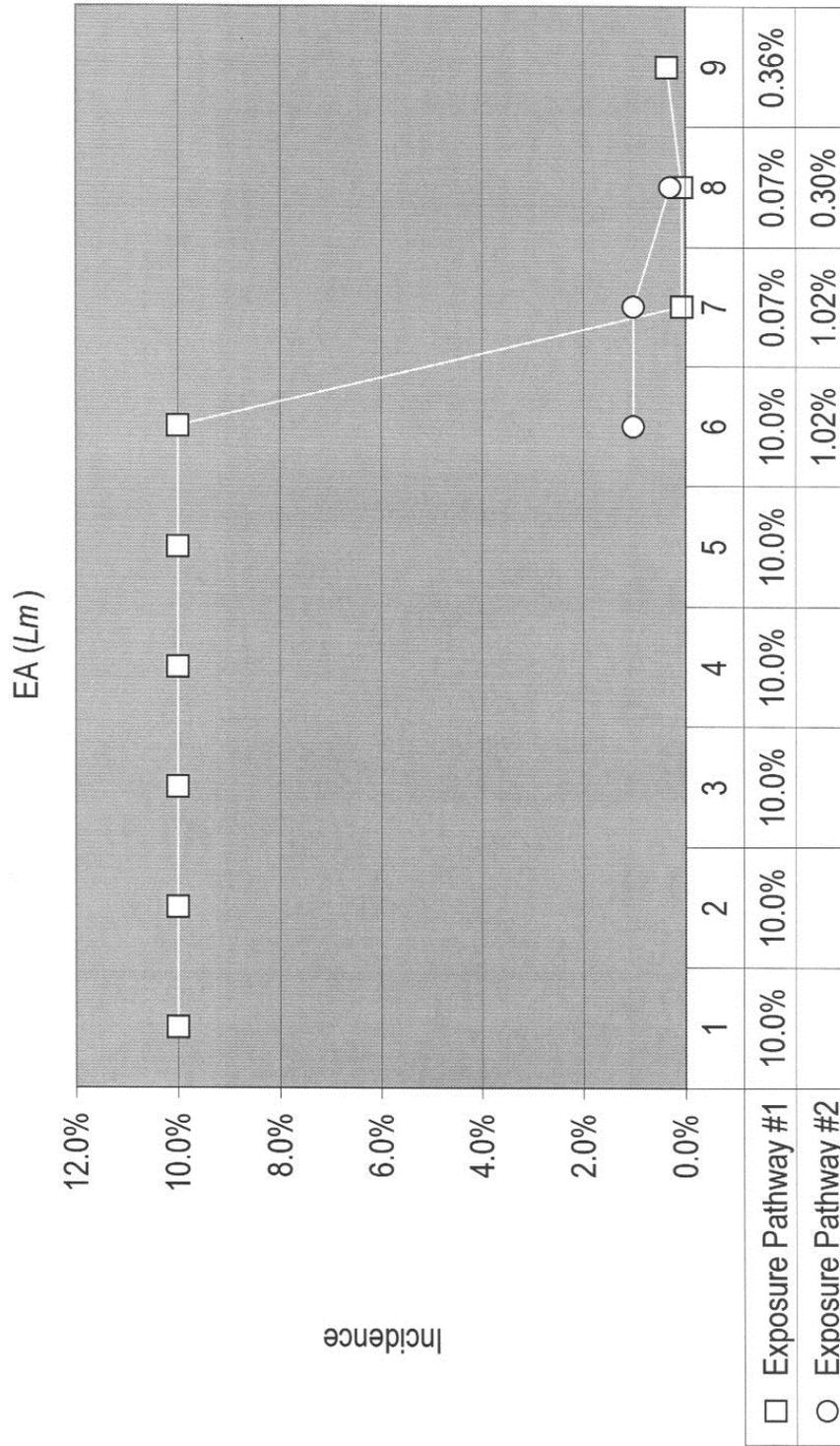
QMRA Step	Q	Node	Input	Question (Q)
HI	Q1	1	10%	What % of servings are contaminated with <i>Listeria monocytogenes</i> (Lm) ?
HI	Q2	1	25%	What % of servings are contaminated with <i>Salmonella enterica</i> (Se) ?
HI	Q3	1	65%	What % of servings are contaminated with <i>Campylobacter jejuni</i> (Cj) ?
EA	Q4	2	5%	What % of servings are temperature abused during retail transport?
EA	Q5	3	10%	What % of servings are temperature abused during retail display?
EA	Q6	4	15%	What % of servings are temperature abused during consumer transport?
EA	Q7	5a	20%	What % of servings are temperature abused during consumer storage?
EA	Q8	6a	25%	What % of servings are temperature abused during meal preparation?
EA	Q9	7a	10%	What % of servings are not properly cooked?
EA	Q10	6b,7b,8b	25%	What % of meals are served with unwashed utensils used to process uncooked servings?
EA	Q11	8a	10%	What % of cooked servings are temperature abused during cooling?
HC	Q12	10b	10%	What % of Lm are high risk?
HC	Q13	10b	20%	What % of Se are high risk?
HC	Q14	10b	5%	What % of Cj are high risk?
HC	Q15	10c	10%	What % of meals are high risk?
HC	Q16	10d	20%	What % of consumers are high risk?

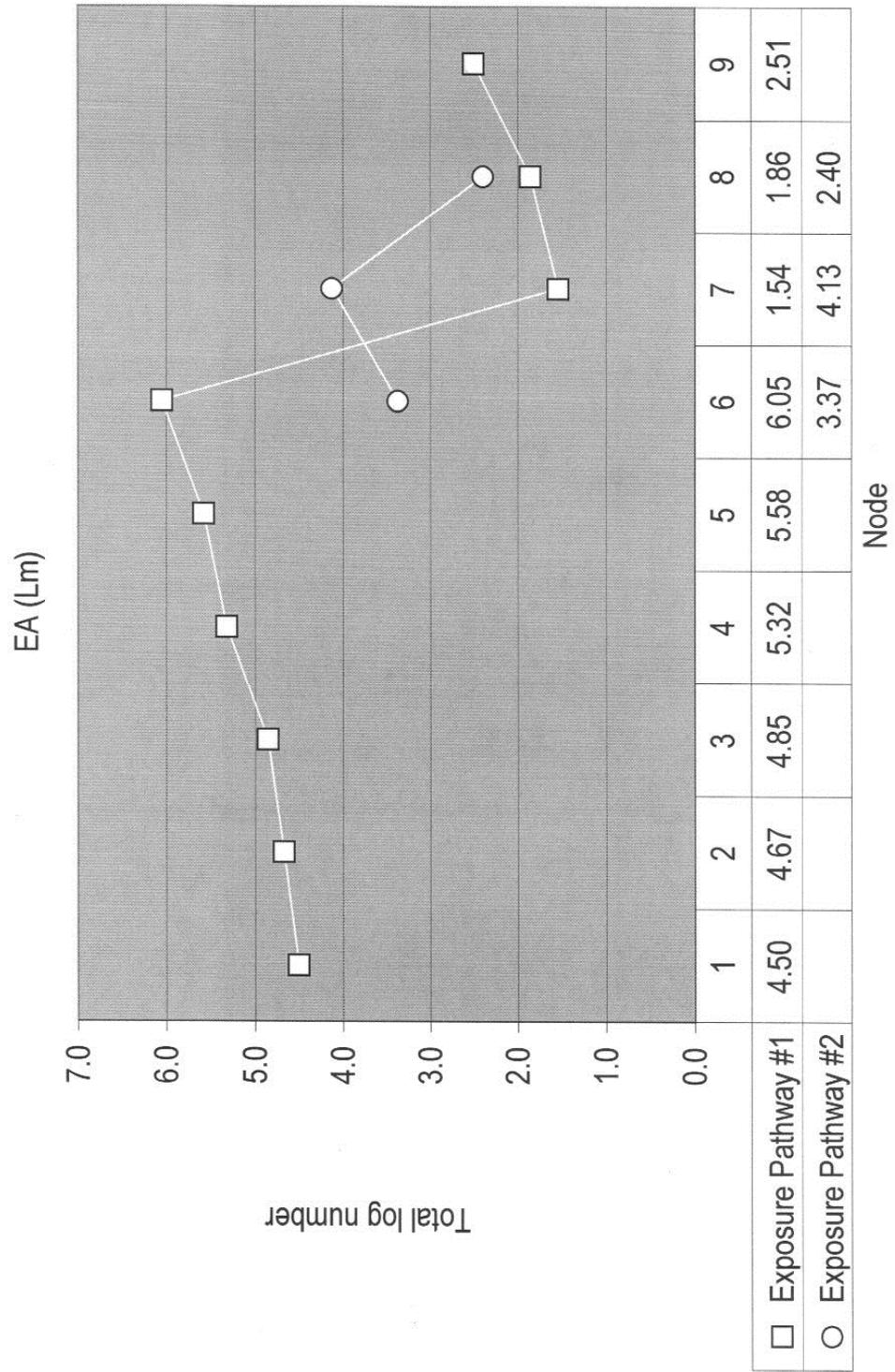
QMRA Step	Risk Pathway	<i>Listeria monocytogenes</i> (Lm)		Pathogen Event	Node	Output	Input		Incidence		Extent					
		Unit Operation	Human Action				Value	Units	100-%	%	Pert <sub>1</sub>	Pert <sub>2</sub>	Pert <sub>3</sub>	Pert <sub>4</sub>		
HI	1 + 2	Processing Plant	Packaging	Contamination	1	0	0	number	90%	10%	0,1,3	NA	NA	NA	NA	
EA	1 + 2	Retail Transport	Cold Storage	Growth	2	0	1.32	fold-change	95%	5%	0.0,1.0,5	0.0,25,1	NA	NA	NA	
EA	1 + 2	Retail Display	Cold Storage	Growth	3	0	1.08	fold-change	90%	10%	0.0,1.0,5	0.0,25,1	NA	NA	NA	
EA	1 + 2	Consumer Transport	Temperature Abuse	Growth	4	0	2.36	fold-change	85%	15%	0.0,25,1	0.0,5,1.5	NA	NA	NA	
EA	1 + 2	Consumer Storage	Cold Storage	Growth	5	0	1.14	fold-change	80%	20%	0.0,1.0,5	0.0,25,1	NA	NA	NA	
EA	1	Meal Preparation	Temperature Abuse	Growth	6a	0	2.05	fold-change	75%	25%	0.0,25,1	0.0,5,1.5	NA	NA	NA	
EA	2	Utensils	Cross-contamination	Contamination	6b	0	0.18%	% transfer	75%	25%	-4,-2,0	NA	NA	NA	NA	
EA	1	Cooking	Under-cooking	Death	7a	0	1.00E-12	fold-change	90%	10%	-7,-6,0	NA	NA	NA	NA	
EA	2	Utensils	Temperature Abuse	Growth	7b	0	2.77	fold-change	90%	10%	0.0,5,1.5	NA	NA	NA	NA	
EA	1	Cooling	Temperature Abuse	Growth	8a	0	2.34	fold-change	90%	10%	0.0,25,1	0.0,5,1.5	NA	NA	NA	
EA	2	Serving	Cross-contamination	Contamination	8b	0	1.05%	% transfer			-4,-2,0	NA	NA	NA	NA	
EA	1 + 2	Table	Serving	Dose	9	0										
EA	1 + 2	Consumer	Consumption	Dose-Response	10a	1,916	3.28	log number	80%	20%	4,6,9	2,3,4	1,2,3	0,1,2		
HC	1 + 2		Pathogen	0=normal, 1=high	10b		0		90%	10%						
HC	1 + 2		Food	0=normal, 1=high	10c		0		90%	10%						
HC	1 + 2		Host	0=normal, 1=high	10d		1		80%	20%						
RC	1 + 2	Illness		0=no, 1=yes	11	0										
RC	1 + 2	Hospital		0=no, 1=yes	12	0	1	% progress	8%	92%						
RC	1 + 2	Death		0=no, 1=yes	13	0	0	% progress	80%	20%						
RC	1 + 2	Severity			14	0		arbitrary								

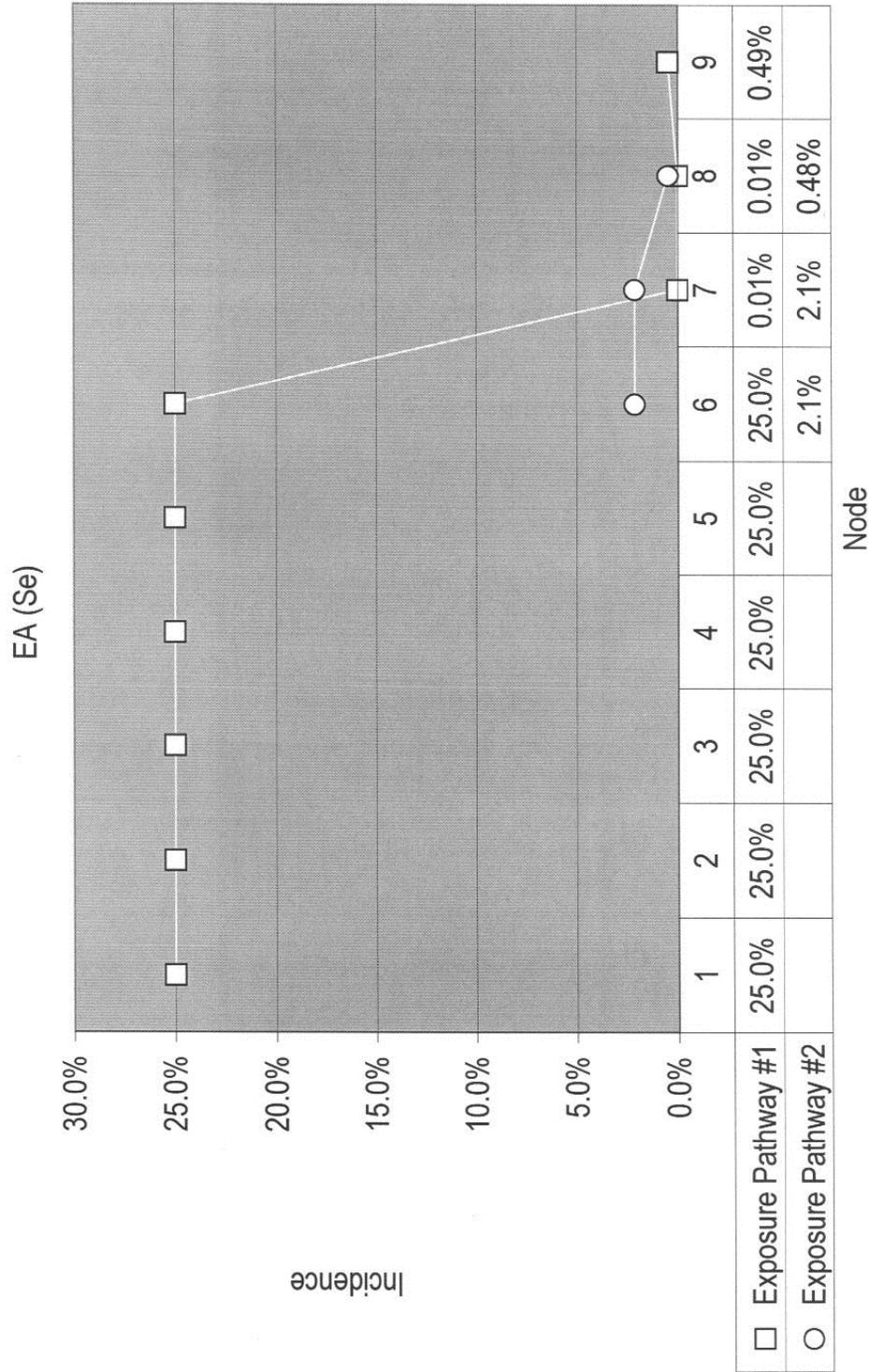
QMRA Step	Risk Pathway	Salmonella enterica (Se)		Pathogen Event	Node	Output	Node	Input		Incidence		Extent			
		Unit Operation	Human Action					Value	Units	100-%	%	Pert <sub>1</sub>	Pert <sub>2</sub>	Pert <sub>3</sub>	Pert <sub>4</sub>
HI	1 + 2	Processing Plant	Packaging	Contamination	1	0	1	0	number	75%	25%	NA	NA	NA	NA
EA	1 + 2	Retail Transport	Cold Storage	Growth	2	0	2	1.00	fold-change	95%	5%	0,0.1,1	NA	NA	NA
EA	1 + 2	Retail Display	Cold Storage	Growth	3	0	3	1.00	fold-change	90%	10%	0,0.1,1	NA	NA	NA
EA	1 + 2	Consumer Transport	Temperature Abuse	Growth	4	0	4	1.00	fold-change	85%	15%	0,0.5,2	NA	NA	NA
EA	1 + 2	Consumer Storage	Cold Storage	Growth	5	0	5	1.00	fold-change	80%	20%	0,0.1,1	NA	NA	NA
EA	1	Meal Preparation	Temperature Abuse	Growth	6a	0	6a	1.00	fold-change	75%	25%	0,0.5,2	NA	NA	NA
EA	2	Utensils	Cross-contamination	Contamination	6b	0	6b	0.00%	% transfer	75%	25%	-4,-2,0	NA	NA	NA
EA	1	Cooking	Under-cooking	Death	7a	0	7a	1.00E-12	fold-change	90%	10%	-7,-6,0	NA	NA	NA
EA	2	Utensils	Temperature Abuse	Growth	7b	0	7b	1.00	fold-change	90%	10%	0,0.5,2	NA	NA	NA
EA	1	Cooling	Temperature Abuse	Growth	8a	0	8a	4.59	fold-change	90%	10%	0,0.5,2	NA	NA	NA
EA	2	Serving	Cross-contamination	Contamination	8b	0	8b	0.00%	% transfer				NA	NA	NA
EA	1 + 2	Table	Serving	Dose	9	0	9								
HC	1 + 2	Consumer	Consumption	Dose-Response	10	137,593	10	5.14	log number	80%	20%	4,6,9	2,3,4	1,2,3	0,1,2
HC	1 + 2		Pathogen	0=normal, 1=high	10b		10b	0		80%	20%				
HC	1 + 2		Food	0=normal, 1=high	10c		10c	0		90%	10%				
HC	1 + 2		Host	0=normal, 1=high	10d		10d	0		80%	20%				
RC				0=no, 1=yes	11		11	100.0%							
RC		Illness			12		12	0	% progress	78%	22%				
RC		Hospital		0=no, 1=yes	13		13	0	% progress	99.2%	0.8%				
RC		Death		0=no, 1=yes	14		14	0							
RC		Severity													

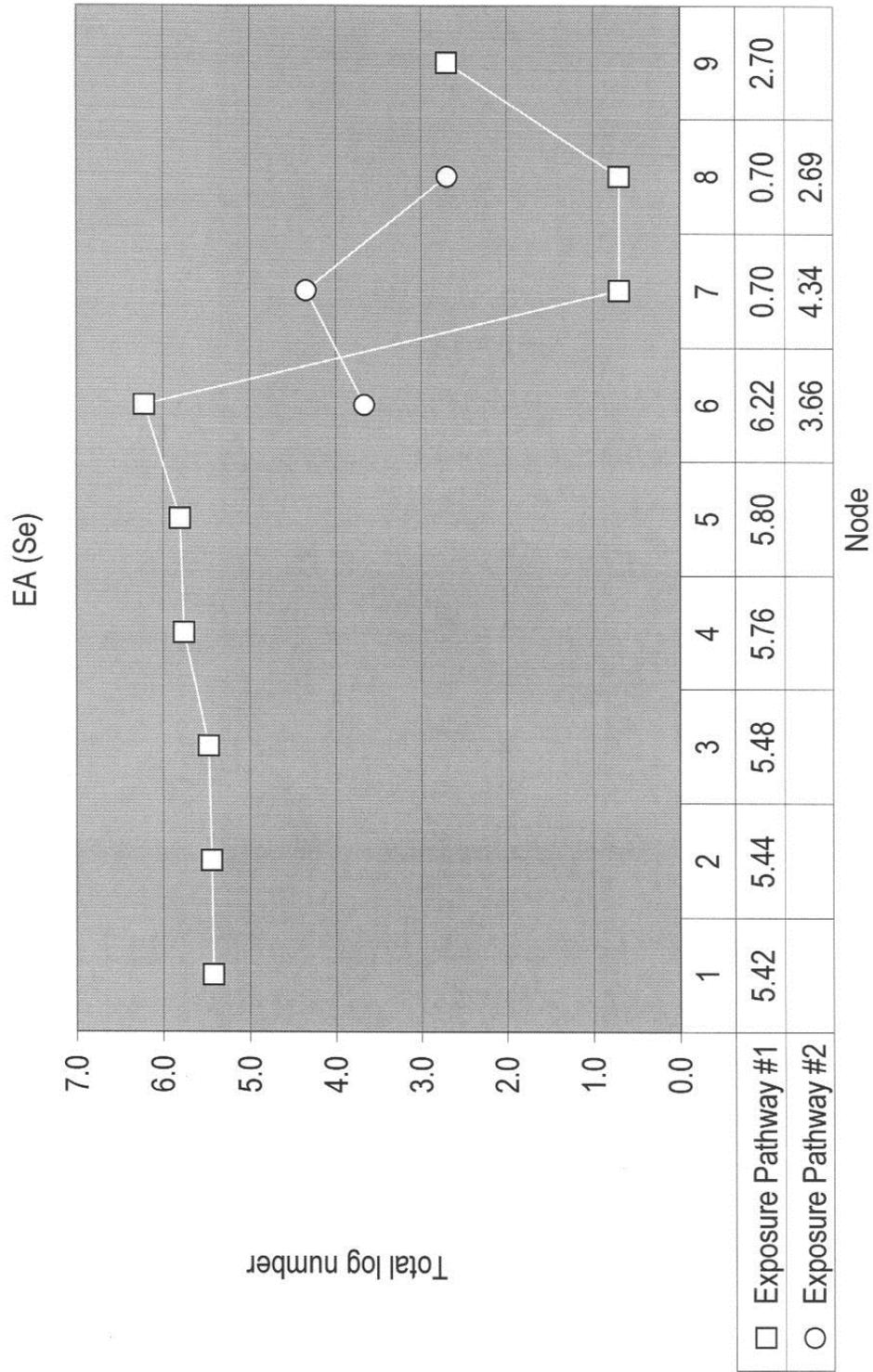
QMRA Step	Risk Pathway	Campylobacter (ejuni, (C))				Output	Node	Input		Incidence		Extent			
		Unit Operation	Human Action	Pathogen Event	Node			Value	Units	100-%	%	Perf <sub>1</sub>	Perf <sub>2</sub>	Perf <sub>3</sub>	Perf <sub>4</sub>
HI	1+2	Processing Plant	Packaging	Contamination	1	0	number		35%	65%	0,2,6	NA	NA	NA	
EA	1+2	Retail Transport	Cold Storage	Death	2	0	fold-change	0,77	95%	5%	-0,5,-0,1,0	-1,-0,25,0	NA	NA	
EA	1+2	Retail Display	Cold Storage	Death	3	0	fold-change	0,56	90%	10%	-0,5,-0,1,0	-1,-0,25,0	NA	NA	
EA	1+2	Consumer Transport	Temperature Abuse	Death	4	0	fold-change	0,34	85%	15%	-1,-0,25,0	-2,-0,5,0	NA	NA	
EA	1+2	Consumer Storage	Cold Storage	Death	5	0	fold-change	0,89	80%	20%	-0,5,-0,1,0	-1,-0,25,0	NA	NA	
EA	1	Meal Preparation	Temperature Abuse	Death	6a	0	fold-change	0,56	75%	25%	-1,-0,25,0	-2,-0,5,0	NA	NA	
EA	2	Utensils	Cross-contamination	Contamination	6b	0	% transfer	0,00%	75%	25%	-4,-2,0	-4,-2,0	NA	NA	
EA	1	Cooking	Under-cooking	Death	7a	0	fold-change	1,00E-12	90%	10%	-7,-6,0	NA	NA	NA	
EA	2	Utensils	Temperature Abuse	Death	7b	0	fold-change	1,00			-1,-0,25,0	-2,-0,5,0	NA	NA	
EA	1	Cooling	Temperature Abuse	Death	8a	0	fold-change	0,70	90%	10%	-1,-0,25,0	-2,-0,5,0	NA	NA	
EA	2	Serving	Cross-contamination	Contamination	8b	0	% transfer	0,00%					NA	NA	
EA	1+2	Table	Serving	Dose	9	0									
HC	1+2	Consumer	Consumption	Dose-Response	10	59,822	log number	4,78	80%	20%	4,6,9	2,3,4	1,2,3	0,1,2	
HC	1+2		Pathogen	0=normal, 1=high	10b			0	95%	5%					
HC	1+2		Food	0=normal, 1=high	10c			0	90%	10%					
HC	1+2		Host	0=normal, 1=high	10d			0	80%	20%					
RC		Illness		0=no, 1=yes	11	0									
RC		Hospital		0=no, 1=yes	12	0	% progress	0	90%	10%					
RC		Death		0=no, 1=yes	13	0	% progress	0	99,9%	0,1%					
RC		Severity			14	0									

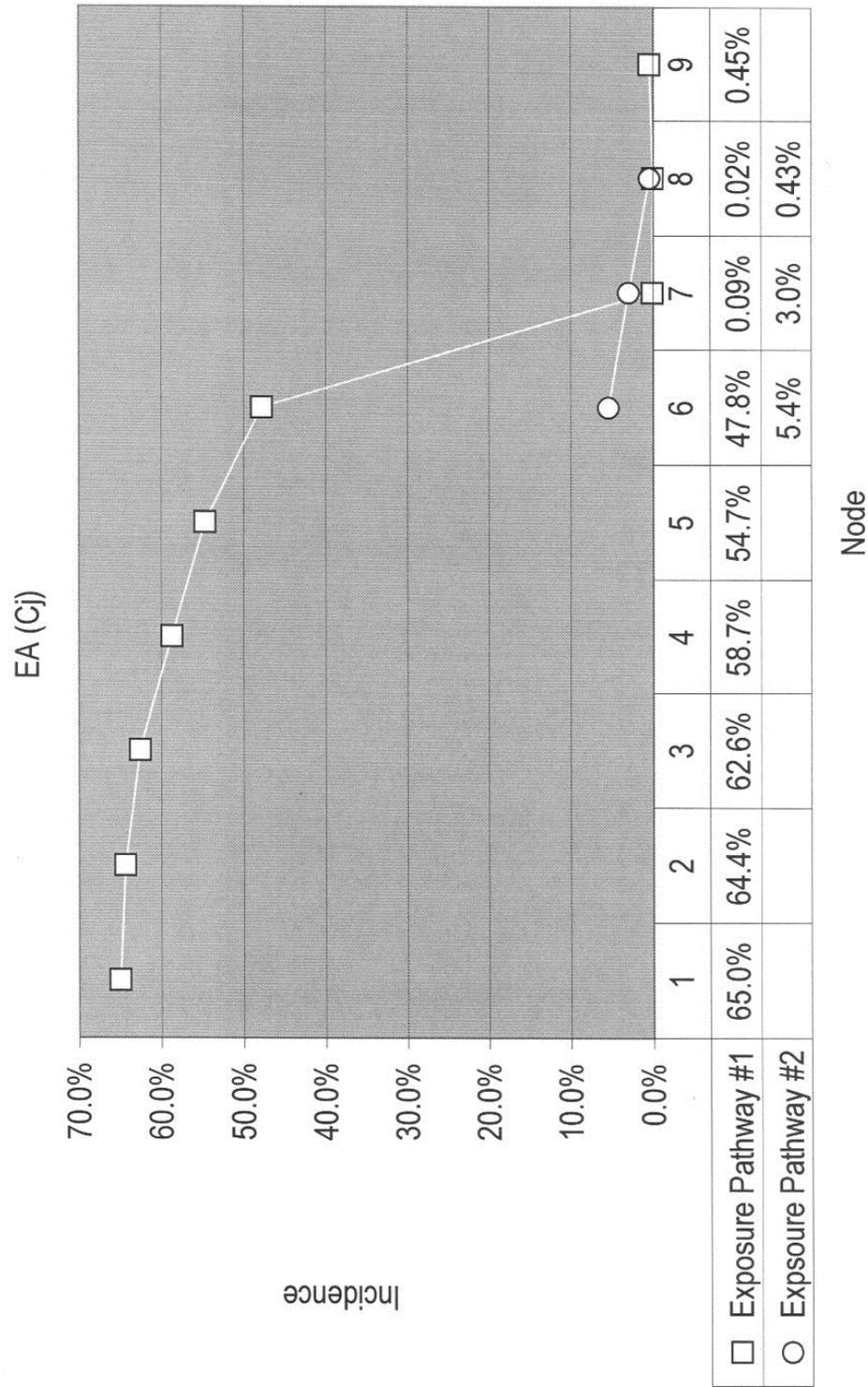


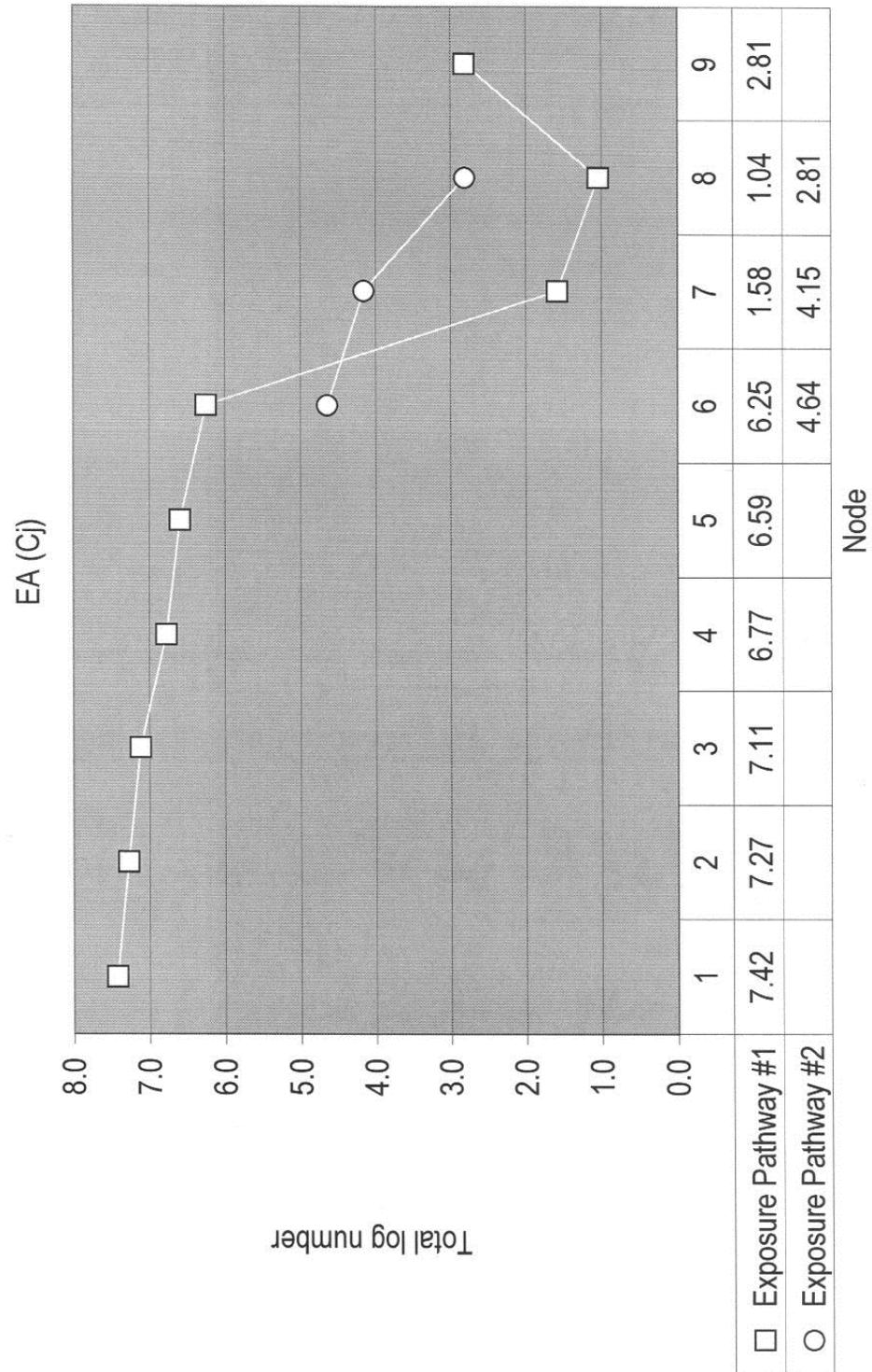


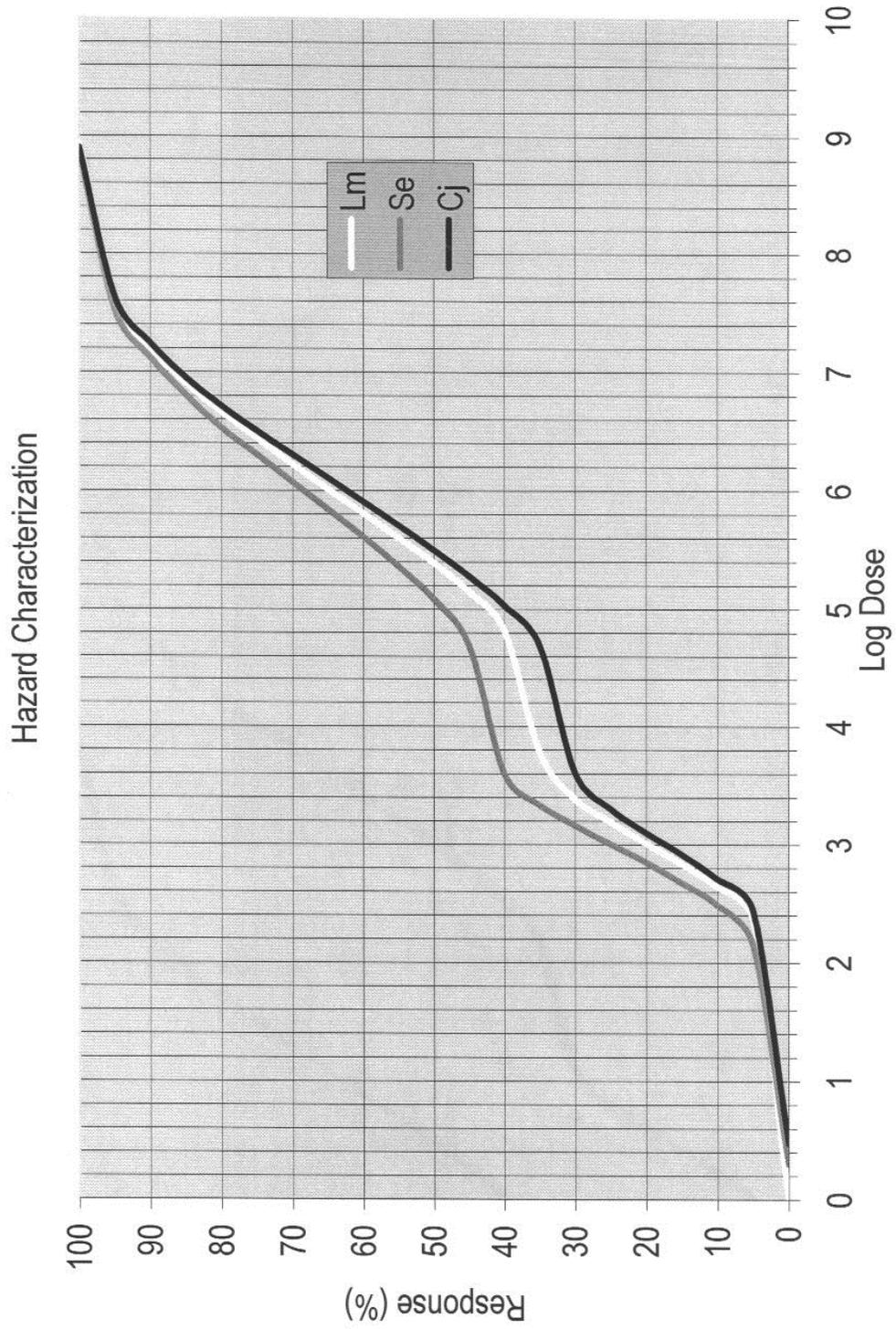


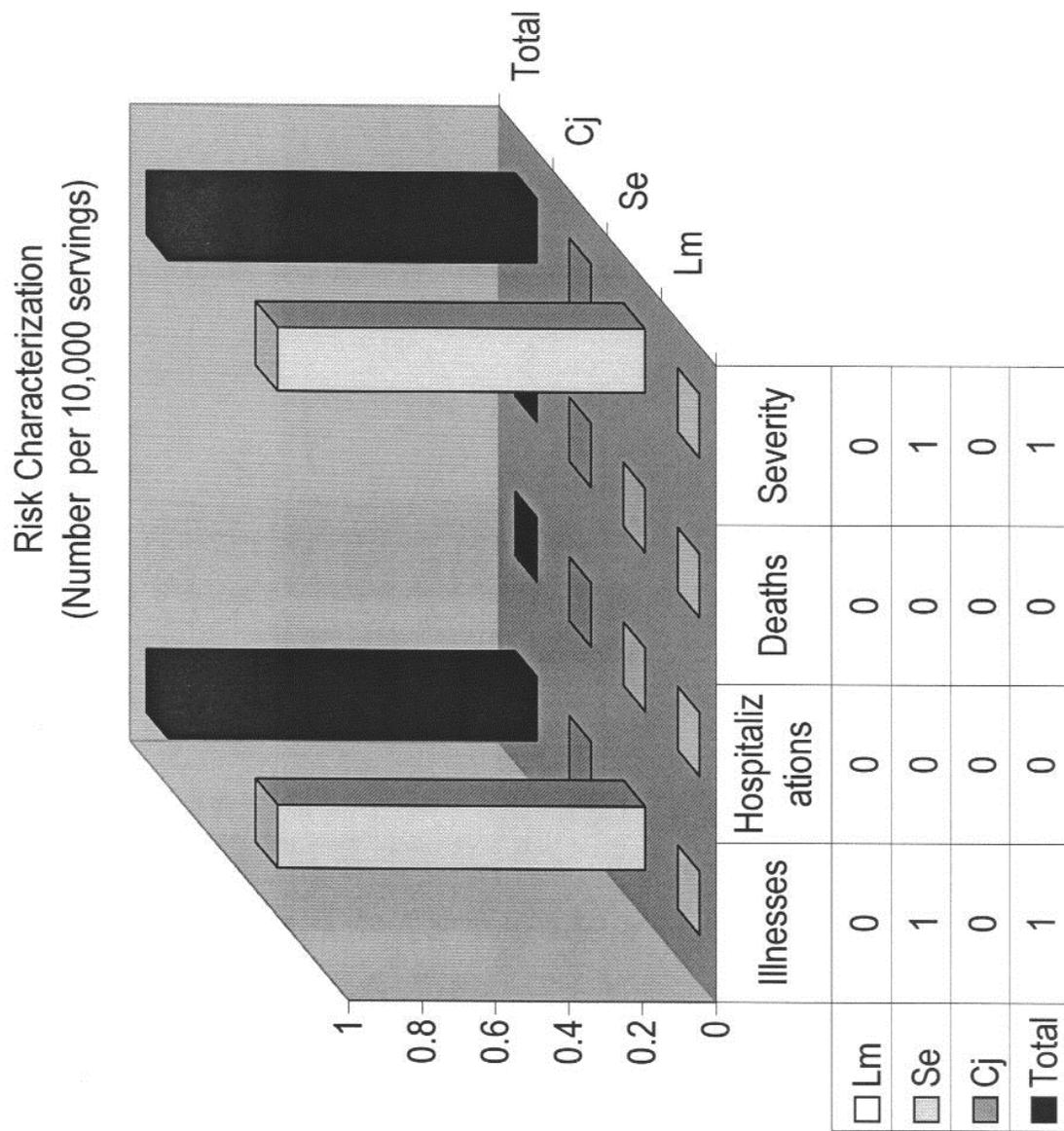


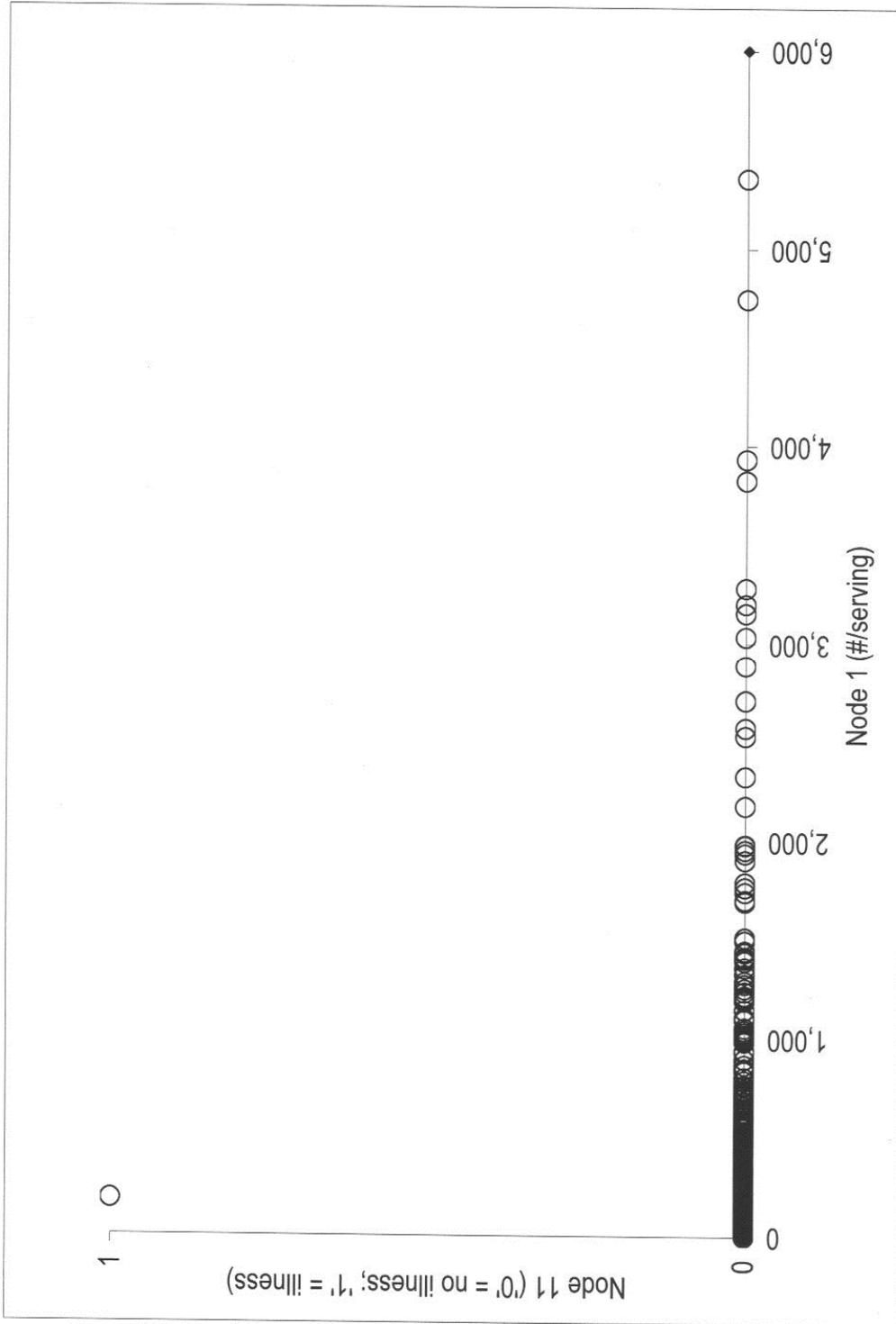


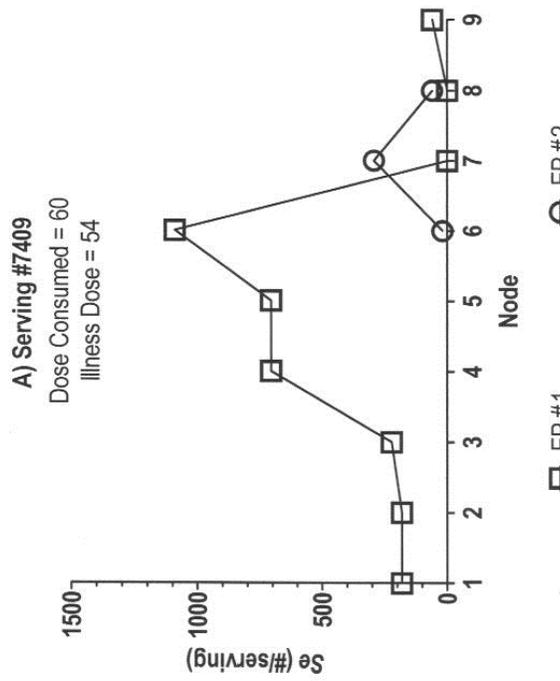
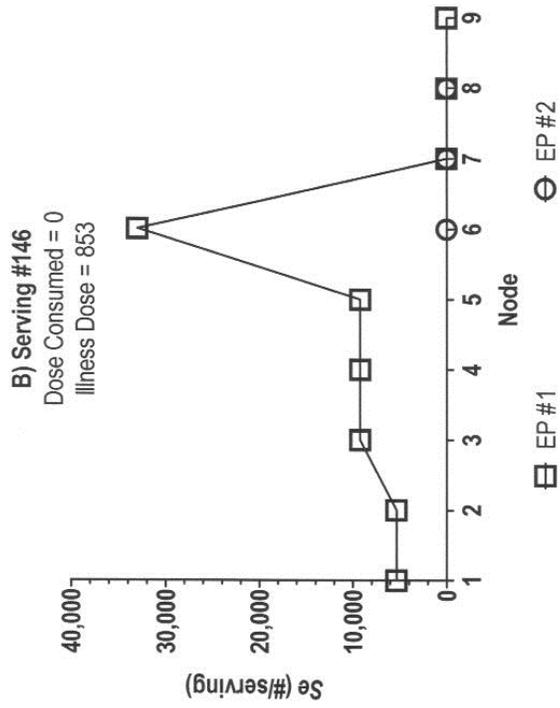


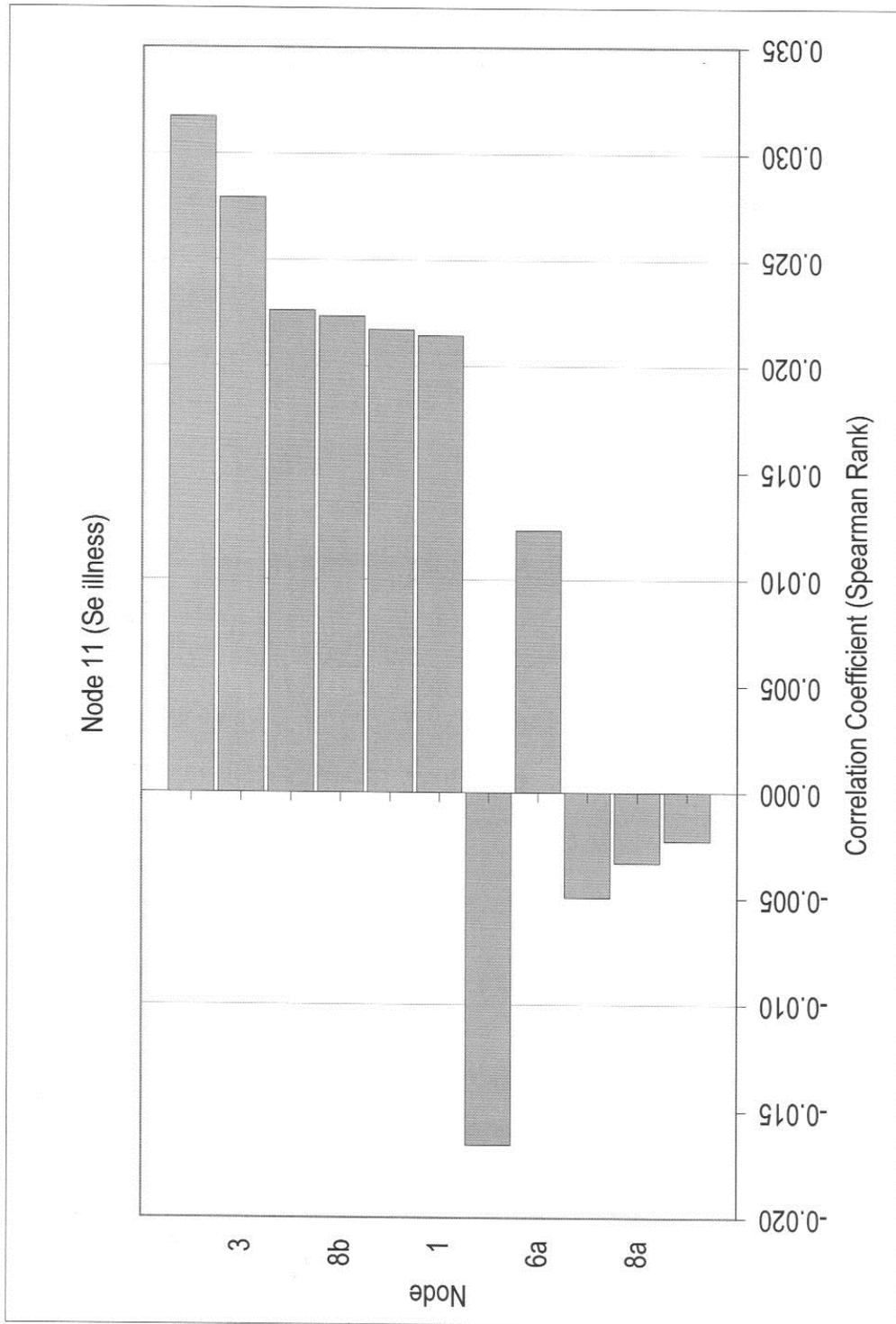












Node	Scenarios			RNGS	Severity (AU/10 <sup>6</sup> )		
	Baseline	Test <sub>1</sub>	Test <sub>2</sub>		Baseline	Test <sub>1</sub>	Test <sub>2</sub>
1	10%	<b>15%</b>	<b>15%</b>	1	116	105	286
1	25%	<b>10%</b>	<b>10%</b>	2	126	107	175
1	65%	<b>75%</b>	<b>75%</b>	3	109	132	260
2	5%	5%	<b>10%</b>	4	96	96	253
3	10%	10%	<b>15%</b>	5	80	68	212
4	15%	15%	<b>20%</b>	6	95	85	205
5a	20%	20%	<b>25%</b>	7	78	63	254
6a	25%	25%	<b>30%</b>	8	84	98	249
7a	10%	10%	<b>15%</b>	9	98	87	232
6b,7b,8b	25%	25%	<b>30%</b>	10	68	56	151
8a	10%	10%	<b>15%</b>	Mean	95	93	228
10b	10%	10%	<b>15%</b>	SEM	6	7	13
10b	20%	20%	<b>25%</b>	Paired <i>t</i> -test		P>0.05	P<0.05
10b	5%	5%	<b>10%</b>				
10c	10%	10%	<b>15%</b>				
10d	20%	20%	<b>25%</b>				
		Output					
Total Severity		<b>0</b>					

648

649