

# Influence of Corn Residue Harvest Management on Grain, Stover, and Energy Yields

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Published online: 7 March 2014

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**Abstract** Economic, environmental, and energy independence issues are contributing to rising fossil fuel prices, petroleum supply concerns, and a growing interest in biomass feedstocks as renewable energy sources. Potential feedstocks include perennial grasses, timber, and annual grain crops with our focus being on corn (*Zea mays* L.) stover. A plot-scale study evaluating stover removal was initiated in 2008 on a South Carolina Coastal Plain Coxville/Rains–Goldsboro–Lynchburg soil association site. In addition to grain and stover yields, carbon balance, greenhouse gas (GHG) emissions and soil quality impact reported elsewhere in this issue, variation in gross energy distribution within various plant fractions — whole plant, below ear shank (bottom), above ear shank (top), cob, as well as leaves and stems of the bottom and top portions ( $n_{(\text{part, year})}=20$ ) was measured with an isoperibol calorimeter. Stalks from above the ear shank were the most energy dense, averaging 18.8 MJ/kg db, and when combined with other plant parts from above the ear shank, the entire top half was more energy dense than the bottom half — 18.4 versus 18.2 MJ/kg db. Gross energy content of the whole plant, including the cob, averaged  $18.28 \pm 0.76$  MJ/kg db. Over the 4 years, partial to total removal (i.e., 25 % to 100 %) of above-ground plant biomass could supply between 30 and 168 GJ/ha depending upon annual rainfall. At 168 GJ/ha, the quantity of corn stover biomass (whole plant) available in a 3,254-km<sup>2</sup>

area (32 km radius) around the study site could potentially support a 500-MW power plant.

**Keywords** Higher heating value · Residue removal · Crop management · *Zea mays* · Renewable Energy Assessment Project (REAP) · Bioenergy · Combustion

## Abbreviations

B	Bottom (below ear) stover portion
BL	Bottom leaves portion
BS	Bottom stalk portion
HHV	Higher heating value
T	Top (above ear) stover portion
TL	Top leaves portion
TS	Top stalk portion
WP	Whole stover plant (excluding grain)

## Introduction

As demand for renewable bioenergy feedstock is growing and developing worldwide, prominent crops include: miscanthus (*Miscanthus sinensis*); switchgrass (*Panicum virgatum*); and sugarcane (*Saccharum officinarum* L.) bagasse—as well as corn (*Zea mays* L.) stover. This demand has also increased concerns regarding the sustainable use of current land and water resources; in addition to increased competition for those resources to provide both food and fuel [1]. Replenishing and preserving soil organic carbon is necessary to sustain crop productivity and soil structure; and returning crop residues, like corn stover, is an acknowledged management strategy [2]. However, uncertainty remains as to the amount of corn stover that must be returned to prevent subsequent decreases in both soil health and crop productivity. A number of studies, with a focus primarily within the U.S. Corn Belt, have examined the

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influence of corn stover removal on soil quality parameters [3–5]; additional studies are reported within this special issue. Emerging studies are addressing the mineral recycling and downstream ethanol impact by varied stover removal [6, 7]. In the study of Johnson et al. [6], nutrient recycling was greatest for the stover's lower portion (below ear); likewise, retaining this portion on the field would lead to decreased nutrient replacement costs. In Mourtzinis et al. [7], the above ear portion of stover along with the cob was found to have the greatest holocellulose content. Greater holocellulose contents were desirable because they contributed to greater theoretical ethanol production. Furthermore, caution was emphasized when considering the lack of short term impact of stover removal on theoretical ethanol production. Despite the life-cycle thinking of these emerging studies, research is sparse regarding the impact of harvest strategies on stover quality — especially when targeted for bioenergy generation purposes.

Corn stover is regarded as the dominant potential residue within the U.S. with corn stover biomass estimates ranging from 170 to 256 million dry tons [8]. The availability and abundance are just some of the characteristics of an ideal energy feedstock [9]. Other material properties are of interest when converting corn stover primarily into electrical and heat energy: moisture content, ash content, and the energy content (or higher heating value [HHV]) [9]. The extrinsic moisture content of crop residues is of primary concern as this is influenced by weather conditions during harvest. It may also be the easiest to control as many drying technologies exist. The ash content of the biomass also has extrinsic and intrinsic forms: the extrinsic ash content is influenced by the harvesting technique when the collected biomass is contaminated with soil; the intrinsic form would be that native to the plant tissue. Reported ash content of corn stover varies from 3.7 % [10] to as high 11.23 % [11]; the higher values are commonly associated with samples collected after processing with field harvesting equipment (e.g., from baled material). The ash represents the portion of the biomass that will remain after combustion. The magnitude of the ash content influences with available energy of the biomass: the larger the ash content of the biomass feedstock, the lower the energy content (energy per mass basis). The gross energy content or HHV associated with biomass represents the maximum amount of recoverable energy. It is the total energy content after biomass is burned that includes the latent heat of the water vapor product. Biomass products are desired with a larger HHV; however, most plant species generate HHV in the range of 17–21 MJ kg<sup>-1</sup> [9]. When biomass is combusted, the chemical energy is converted into heat, mechanical power, or electrical energy. Conversion and recovery of plant/residue biomass energy is within the range of 20–40 % [12]. With this low conversion, the area of harvestable biomass increases 3-fold to support a unit of power. With this large jump in required land, stover residue management may be a way to hinder or

enhance stover energy quality and mass quantity. Therefore, understanding how corn residue harvest management influences grain, stover and energy yields is an important component of establishing a sustainable bioenergy system.

Establishing a sustainable bioenergy system utilizing corn stover requires a multi-faceted approach. To meet this need a consortium of USDA-ARS researchers with university partners and engineers from the Idaho National Laboratory developed a multi-location, trans-disciplinary partnership to quantify and model the sustainability of corn stover harvest [13, 14]. The results of this study are presented within this special issue, including plant characteristics such as ash content and lignocellulosic content [7]. The specific objective presented here were (1) to quantify the gross energy distribution in various corn stover fractions when harvested for bioenergy production and (2) to determine the impact of annual residue removal on these properties in subsequent years. Utilizing existing continuous corn plots established in South Carolina on a Coastal Plains toposequential soil association that has an inherently low organic matter content and exhibits low nutrient retention.

## Materials and Methods

### Site Description and Grain Harvest

A field study was initiated in the spring of 2008 at the Pee Dee Research and Education Center (–79°W [longitude], 34°N [latitude]) located near Florence, South Carolina. The experimental site was the same each year, with the same stover removal treatments applied to an individual plot for each of the 5 years. Twenty research plots were established with an area allowing for planting 12 (0.76 m) rows of corn by 15 m long (138 m<sup>2</sup>). Toposequential soils consisting of the Goldsboro–Lynchburg–Coxville/Rains association were mapped along the plot transect. These are typical soil series within the Coastal Plains region used for row-crop production. Along the plot transect, there is a 0–1 % slope that contributes to the various soil drainage classes (Table 1). The site has a long history (30 years) of row-crop production with the previous crop planted (2007) being soybean [*Glycine max* (L.) Merr.]. Rainfall data, collected at daily intervals, was obtained from an on-site weather station.

Corn ('DeKalb hybrid DK69-71') was planted without any preplant tillage in mid-April of each year using a 6-row John Deere MaxEmerge XP no-till planter equipped with Kelly Manufacturing Company (KMC) in-row subsoiler shanks mounted in front of the planting coulters to fracture soil hardpan layers. The subsoil shanks preceded by straight-edge coulters and followed by waffle coulters were set to a depth of 41 cm and spaced 76 cm apart. Corn seed was planted to achieve a plant population of 54,300 plants ha<sup>-1</sup>.

**Table 1** Soil series, USDA taxonomic classification and topsoil soil organic carbon (SOC) and pH properties for the Coastal Plains soils at the Pee Dee Research and Education Center field site

Soil Series	Drainage class	Taxonomy	SOC (g kg <sup>-1</sup> )	pH
Goldsboro	Moderately well drained	Fine loamy, siliceous, subactive Aquic Paleudult	9.38	6.0
Lynchburg	Somewhat poorly drained	Fine loamy, siliceous, semiactive Thermic Aeric Paleaquult	8.01	5.7
Coxville	Poorly drained	Fine, kaolinitic, thermic Typic Paleaquult	10.94	5.7
Rains	Poorly drained	Fine loamy, siliceous, semiactive Typic Paleaquult	8.96	5.9

Phosphorus and K fertilizer was broadcast applied each year at rates based upon soil test results from Clemson University Agricultural Service Laboratory ([http://www.clemson.edu/public/regulatory/ag\\_svc\\_lab/soil\\_testing](http://www.clemson.edu/public/regulatory/ag_svc_lab/soil_testing)). Eight soil samples were collected in March from each plot to a depth of 15 cm, bulked, subsampled, and air-dried for subsequent soil test analyses. Liquid N as urea ammonium nitrate was side-dressed applied 20 cm from the crop row at a rate of 45 kg N ha<sup>-1</sup> at planting and at 90 kg N ha<sup>-1</sup> at the V6 (sixth leaf) growth stage. Herbicides were applied every year at planting and at the V6 growth stage as recommended by the Clemson University Cooperative Extension Service (<http://www.clemson.edu/extension>) for the types of weed species present. Irrigation water was applied each year in an amount of 2 cm per application when rainfall was less than 1.3 cm total for a 2-week period.

The experimental treatments consisted of five levels of corn residue removal (0 %, 25 %, 50 %, 75 %, and 100 %) as measured at harvest maturity. Four replicates of different levels of residue removal were arranged in the field as a Randomized Complete Block Design. Each plot was harvested using a CASE 2366 combine equipped with a small grain header. The corn residues (leaves, stalk, and cob) from each plot were caught in a suspended canvas tarp attached to the back of the combine as they exited the machine. Residues from each plot were weighed, subsampled for moisture determination, and returned manually across the same plot at the rate specified for each treatment. Grain yield for each plot was measured using a grain wagon placed on truck scales. A subsample from each plot collected for moisture determination, but for comparative purposes, yields were computed on a dry basis (i.e., kg<sub>db</sub> ha<sup>-1</sup>). The stover and grain yields from these measurements were referred to as “field-measured” and differed from the grab samples described below.

#### Stover Sampling and Analyses

Approximately 2 weeks prior to combine harvest, corn plant samples (pre-harvest samples) were collected from a total area of 4.52 m<sup>2</sup> within each plot. The samples were processed by dividing them into the following eight plant parts: whole plant (WP); top (T) — representing biomass above the ear shank including the cob; bottom (B) — representing biomass below

the ear shank; cobs only (Cob); top leaves (TL); top stalk (TS); bottom leaves (BL); and bottom stalk (BS). Grain was not included in any of these fractions. Whole plant biomass yields were collected from a 2-m<sup>2</sup> area; T, B, and Cob biomass yields were determined from a separate 1.52 m<sup>2</sup> sample area; and TL, TS, BL, BS, and Cob biomass yields were based on samples collected from a third 1-m<sup>2</sup> area. Various areas for these biomass estimates were chosen to meet the research needs of colleagues with the ARS-Florence and ARS-NLAE locations. All stover and cob biomass fractions were dried at 60 °C before weighing and calculating biomass yields in kg ha<sup>-1</sup> at a water content of 0 g kg<sup>-1</sup>. A portion of the dried corn stover was ball milled and analyzed for total plant carbon (OC), total combustible nitrogen (TCN), and energy density or HHV. Both OC and TCN were measured using a LECO TruSpec CN analyzer (Leco Corp., St. Joseph, MI, USA); HHV of a sample was determined using a LECO AC500 Isoperibol Calorimeter (Leco Corp.) following ASTM D5865 [15]. Subsequent bioenergy yields removed (GJ ha<sup>-1</sup>) were calculated as the product of removal rate, energy density (MJ kg<sup>-1</sup>), and biomass yield.

In order to condense all the available results, averaged results across removal treatments are provided for years 2009 and 2012. The results in 2009 represent the first year response to the treatment; 2012 results represent the end of the current study. The full dataset can be found in the USDA ARS REAPnet database (<http://nrcc.ars.usda.gov/slreap/#/Home>) [16].

#### Statistics

Data were analyzed by Proc GLMMIX (General Linear Mixed Model) with plot replications as the random effect using Version of 9.2 of Statistical Analysis System (SAS Institute Inc., Cary, NC, USA). Significant differences between plant parts and removal rates were based on an *F*-test (*P*<0.10).

#### Results and Discussion

Collection year influenced every measured variable for every plant part; this was primarily due to differences in amount and

timing of rainfall. Therefore, each variable was analyzed for statistical differences by year. Total rainfall from planting to harvest for 2009 through 2012, respectively, was 648, 668, 198, and 693 mm; rainfall received prior to day 70 (when tasseling generally began) totaled 337, 234, 92, and 318 mm, respectively (Fig. 1). This difference in rainfall quantity and distribution caused notable changes in the stover biomass measured both in the field at harvest (Table 2) and in the pre-harvest samples (Table 3): when there was sufficient rain (i.e., 2009, 2010, and 2012), average field-measured stover biomass was  $7,380 \pm 787 \text{ kg ha}^{-1}$ . In 2011, even with 96 mm of supplemental irrigation to save the crop, field-measured stover production was only  $4,796 \text{ kg ha}^{-1}$ . Grain yields varied significantly across years leading to the harvest index ranging from 22.4 % (2011) to 48.2 % (2009) (Table 2). Maximum grain yield occurred in 2009 with  $7,510 \pm 869 \text{ kg}_{\text{db}} \text{ ha}^{-1}$ ; the lowest grain yield was measured in 2011 at  $1,440 \pm 560 \text{ kg}_{\text{db}} \text{ ha}^{-1}$ ; 2010 and 2012 grain yields averaged  $5,250 \pm 800 \text{ kg}_{\text{db}} \text{ ha}^{-1}$ .

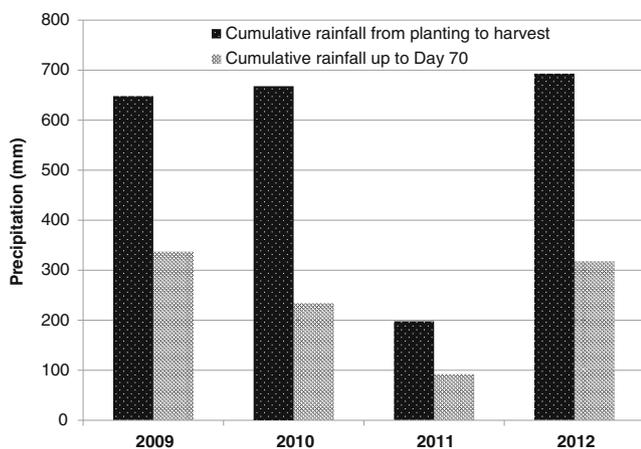
No statistically significant effects were noted for the grain yields any year (Table 2). However, it is interesting to note that the 50 % removal treatment had the lowest yield 3 of the 5 years, and in at least 2 years, the 100 % removal had the greatest yield. These responses suggest yield response is not proportional related to removal rate. Indeed yield response to removal reflects interaction with other management practices, soil properties, microclimate, and environment [17, 18] We observed that p values associated with removal treatment declined each year from 0.921 to 0.185 suggesting additional time is necessary to observe statistically significant influences of stover removal on grain yields. This longer amount of time needed is contrary to the stover removal impacts for an Ohio Rayne silt loam; in just two harvest cycles, 100 % stover removal as compared to 0 % removal was found to decrease subsequent grain yields by roughly 33 % [19]. However, a

lack of crop yield response to short-term stover harvest is consistent with other studies [20].

Stover removal had no significant effect on the HHV of any plant part (Table 3). There were significant year  $\times$  removal interactions for all fractions — except for the whole plant fraction. A trend ( $P=0.141$ ) for removal effects on HHV were noted for 2009 within the bottom, bottom stalk, top leaves and top stalk fractions. Residue removals greater than 50 % decreased HHV for the bottom and bottom stalks; bottom leaves remained relatively constant (data not shown). Both top leaves and top stalk fractions had HHVs that trended downward with increasing removal. As the experiment progressed, the general trend was for the HHV of all plant parts to remain the same or below 2009 values (Table 3; Fig. 2). This trend, however, could also have been caused by growing corn on the same site for 5 consecutive years. Continuous corn would not be a typical crop rotation for the southeastern Coastal Plains for many reasons including increased insect and pathogen pressures. Previous corn production research at this location showed a very significant decrease in yield when the corn was grown for 3 consecutive years despite the use of optimum row spacing, plant population, irrigation, and nutrient management practices [21].

Comparing plant parts, top stalks had the greatest HHV at  $18.8 \text{ MJ kg}^{-1}$ . This was closely followed by Cob and top leaves fractions at  $18.6$  and  $18.5 \text{ MJ kg}^{-1}$ , respectively. Bottom leaves (BL) had the lowest measured HHV of  $17.8 \text{ MJ kg}^{-1}$ . With a strong interaction between plant part and year, 2011 samples were consistently greater than the others. For example, 2011 WP HHV was  $19.0 \text{ MJ kg}^{-1}$ , which was greater than those listed for WP in Table 3. This increase in HHV is likely due to drought-induced lignocellulosic changes in the plant reported by [7]. With adequate rainfall, the plant prioritizes nutrient and photosynthetic resources into grain production as demonstrated by harvest index values ranging from 41 % to 48 % (Table 2). For 2011, the harvest index dropped to 22.4 %; this suggested that the plant was simply unable to fill the grain without cannibalizing stalk carbohydrates. As a consequence of preserving the stalk integrity during drought conditions, the whole plant lignin content (as measured by wet chemistry techniques [22, 23]) was greatest for whole plant samples obtained in 2011 ( $86.7 \text{ g kg}^{-1}$ ); whole plant samples in 2010 and 2012 had lignin concentrations of  $35.7$  and  $51.2 \text{ g kg}^{-1}$ , respectively [7].

Over the course of this study, overall organic carbon in the stover did not vary more than  $50 \text{ g kg}^{-1}$  (5 %) within the various plant parts. Total carbon was only affected by removal in the top stalk stover portion. TCN only was affected by stover removal within top fractions (T, TL, and TS). Interactive effects of year and removal were noted for bottom stalk. Since TCN concentrations were low numerically, small absolute changes in concentrations led to significant differences when comparing TCN values between years.



**Fig. 1** Cumulative rainfall (mm) from corn planting date to harvest date and for rainfall up to day 70 when tasseling usually begins

**Table 2** Field-measured grain and corn stover biomass yields and harvest index [ $\text{grain}/(\text{grain}+\text{stover yield})\times 100$ ] (Mean and standard deviation [Std]) for each year and removal rate ( $n=4$ )

Harvest year	Stover removal rate (%)	Field measured grain yield		Field measured corn stover <sup>a</sup>		Harvest index (%)	
		kg biomass ha <sup>-1</sup> , 0 % moisture		kg biomass ha <sup>-1</sup> , 0 % moisture			
		Mean	Std	Mean	Std	Mean	Std
2009	0	7,875	1,290	8,550	738	47.8	2.6
	25	7,355	693	7,730	435	48.7	2.6
	50	7,427	613	7,930	719	48.4	3.9
	75	7,578	1,090	7,760	661	49.3	1.9
	100	7,332	892	8,300	688	46.9	5.0
2010	0	4,736	1,230	6,680	923	41.1	3.1
	25	4,655	253	6,500	401	41.8	2.8
	50	4,253	902	6,220	973	40.6	7.4
	75	4,840	351	6,780	385	41.7	3.1
	100	4,923	351	6,500	853	43.2	2.7
2011	0	1,473	304	4,590	392	24.2	3.4
	25	1,565	631	4,960	821	23.3	4.7
	50	1,070	640	4,790	608	17.3	8.0
	75	1,532	712	4,710	724	24.2	10.4
	100	1,543	589	4,940	816	23.2	6.2
2012	0	5,944	697	8,000	1,120	42.8	3.8
	25	5,508	1,330	7,010	866	43.7	8.6
	50	5,372	527	7,320	1,350	42.6	2.6
	75	5,755	769	7,930	885	42.0	2.7
	100	6,501	922	7,510	540	46.3	2.4

<sup>a</sup> Field measured stover represented the material exiting the combine during harvest

Comparing 2009 to 2012, TCN changed within 55 % for Cob and top leaves; however, the trends were opposing: over time, Cob TCN decreased and top leaves TCN increased. The TCN concentration in the WP increased from 2009 to 2012 by 66 %.

Overall, corn stover biomass yields (pre-harvest measurements) were impacted by removal rate. The whole plant ( $P\leq 0.0688$ ), bottom ( $P\leq 0.0001$ ), bottom stalk ( $P\leq 0.0547$ ) stover yields decreased with removal (Fig. 3). The bottom yield consistently declined with increasing stover removal rates. Whereas, top leaves biomass yields offered no clear response to removal treatments ( $P\leq 0.0984$ ): 25 % stover removal had the lowest yield with the remaining four treatments having similar top leaf yields (Fig. 3). These decreases in stover biomass yields were less than those associated with a Rayne silt loam in Ohio with 100 % stover removal decreasing the biomass yield after two harvest cycles by roughly 25 % [16]. Further investigation of the ratio of each plant part to the WP revealed that stover removals greater than 50 % decreased the B/WP ratio (bottom to whole plant); conversely, T/WP ratio (top to whole plant) increased with removals

approaching 75–100 %; Cob/WP ratio remained relatively steady. Thus, removal of the stover promotes the biomass accumulation in the top portion of the plant.

Since bioenergy yields ( $\text{GJ ha}^{-1}$ ) were a product of HHV ( $\text{MJ kg}^{-1}$ ) and the stover biomass yields ( $\text{kg ha}^{-1}$ ) (Table 3), stover removal management did affect bioenergy yields for bottom, bottom stalk, top leaves, as well as the whole plant; these energy yields trended downward with increased removal rates (Fig. 2). Persistent removal gradually decreased the total available stover energy after three additional cycles from  $168\pm 12$  to  $153\pm 9$   $\text{GJ ha}^{-1}$ . This decrease in stover energy yields was probably not due to growing continuous corn, however, since no removal (0 %) resulted in the greatest amount of potential bioenergy in the various plant fractions.

Inherent in the harvesting and removal process are different amounts of bioenergy being removed from the field. Greater stover removal results in greater bioenergy available for off-farm purposes. With increases in available energy per unit area, larger power plants can be supported (Fig. 4). Assuming 30 % electrical conversion efficiency [12], 100 % removal of the WP during productive years (e.g., 2009) could provide

**Table 3** Higher heating value, biomass and energy yield, plant C and N in various corn stover fractions collected approximately 2 weeks prior to field harvest

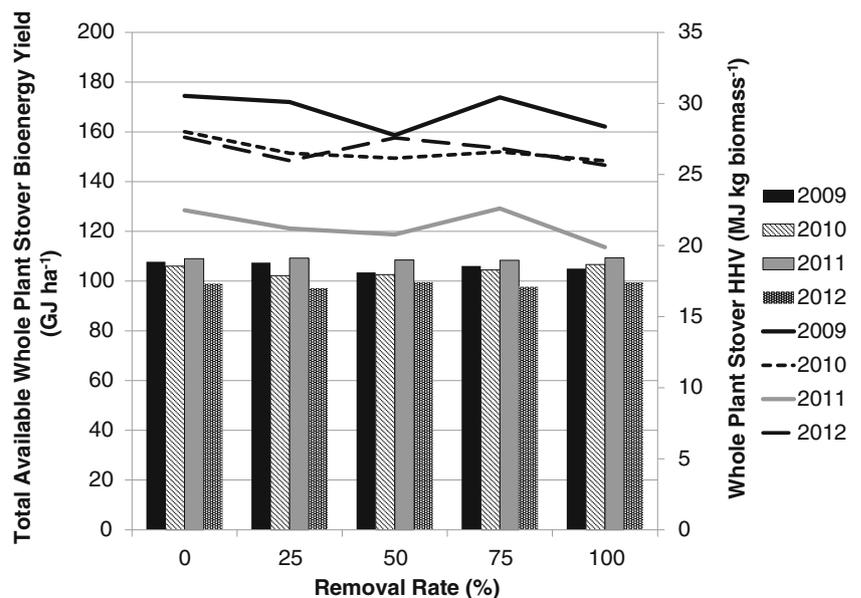
Part <sup>a</sup>	Year	Higher heating value		Total dry residue <sup>b</sup>		Plant bioenergy available		Average plant organic carbon		Average plant combustible nitrogen	
		(MJ kg <sub>db</sub> <sup>-1</sup> )		(kg biomass ha <sup>-1</sup> , 0 % moisture)		(GJ ha <sup>-1</sup> , 0 % moisture)		(g kg <sup>-1</sup> )		(g kg <sup>-1</sup> )	
		Mean	Std	Mean	Std	Mean	Std	Mean	Std	Mean	Std
B	2009	18.18	0.62	4678	449	85.48	9.21	465.9	1.9	5.1	0.9
	2012	17.93	0.37	4334	475	77.72	8.76	469.5	3.2	6.4	1.3
BL	2009	17.43	0.52	1409	222	24.55	3.73	458.5	15.7	10.1	2.5
	2012	17.78	0.34	1321	268	23.51	4.89	454.3	3.9	10.0	1.8
BS	2009	18.38	0.90	2763	496	50.75	9.24	470.5	5.0	4.0	0.9
	2012	17.55	0.40	2644	469	46.38	8.18	475.5	5.8	4.8	2.0
Cob	2009	18.30	0.79	1685	212	30.82	3.94	482.6	10.4	7.0	3.9
	2012	18.25	0.28	1383	147	25.23	2.75	484.8	4.2	4.5	0.9
T	2009	18.57	0.38	5238	608	97.15	10.74	467.0	2.9	4.9	1.0
	2012	18.06	0.24	5665	316	102.33	6.19	476.9	3.0	6.8	1.0
TL	2009	18.95	0.70	2487	386	47.20	7.95	465.6	2.1	4.3	1.0
	2012	17.63	0.14	3163	652	55.76	11.6	469.4	3.4	8.4	1.4
TS	2009	19.31	0.64	809	136	15.61	2.63	478.2	3.6	4.6	0.9
	2012	17.79	0.30	1006	352	17.88	6.23	471.8	3.3	5.6	1.3
WP	2009	18.54	0.73	9079	620	168.24	11.81	467.8	3.0	4.1	0.9
	2012	17.26	0.43	8855	528	152.78	8.65	468.4	4.7	6.8	1.4

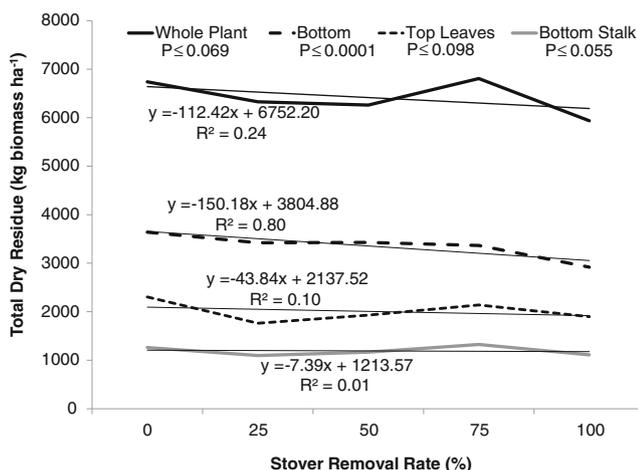
Values are means and standard deviation (Std) calculated across stover removal treatments for 2009 (initial) and 2012 (final) study years ( $n=4$ )

sufficient biomass to maintain a 500-MW electrical generation system when the harvest area has a radial distance of 32 km (i.e., 3,254 km<sup>2</sup> harvest area). To obtain this power from lower biomass yielding years (e.g., 2011), the radius would need to

expand to 40 km (5,085 km<sup>2</sup> area). The shift in land area requirement clearly demonstrates the need to plan facilities to respond to the potential of fluctuating feedstock availability.

**Fig. 2** Removal rate effects on total whole plant stover fraction bioenergy yield potential (*lines*) and whole plant stover fraction higher heating value (HHV; *bars*)



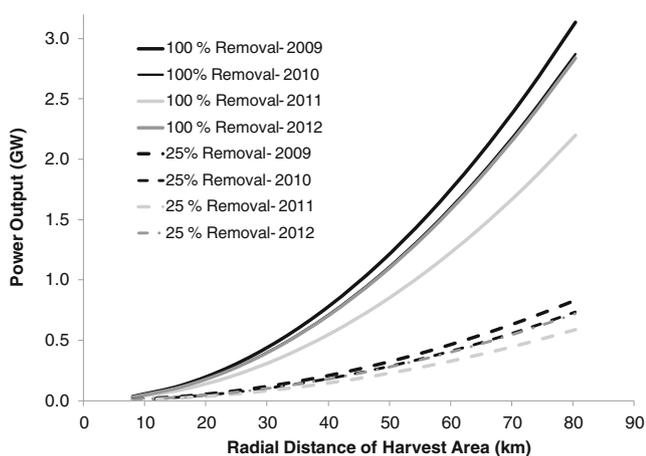


**Fig. 3** 2011 total dry residue among four stover fractions collected at preharvest affected by stover residue management; P values presented are associated with removal rate effects over the life of the study

### Summary and Conclusions

This study shows that for continuous corn grown on Coastal Plain soils increased stover removal can have a negative impact on the quantity and quality (high energy content); thus, this impacts the required harvestable area to support local power plants. Both stover biomass yields and stover bioenergy yields were negatively affected when stover was removed over four harvest cycles. The HHV trended downward with increasing removal, particularly for the top (above ear) portions of the plant. With continued residue management, the HHV gradually decreased. While no stover removal effects on grain yield were considered statistically significant, the trend was that increased removal decreased grain yield; it also suggested that a longer time period is necessary to view a difference, possibly just one more harvest cycle.

This study quantified potential energy availability from the stover and provided information needed to plan for various



**Fig. 4** Relative power plant size\* supported by combustion of removed whole plant corn stover within a defined radius based on two potential stover removal rates. \*Calculations assume 30 % conversion efficiency

types of bioenergy conversion facilities. Obviously, corn stover will probably not be the feedstock of choice for the southeastern Coastal Plains; nonetheless, this information provides HHV values for multiple stover fractions. Furthermore, it provided a clear example of how year-to-year variations in crop yield impact the land area footprint to support bioenergy production. Thus, this study augments the overall effort to establishing a sustainable bioenergy system.

**Acknowledgments** The authors thank the many hands involved with field and sample collection, sample preparation, and sample analyses: Chuck Parker, Karen Barefoot, Sheneeka Sansbury, Ashley Kelley, Elizabeth Ford, Brittney Wallace, Cierra Buckman, Joe Millen, and Jerry Martin II. The authors thank Dr. Jane Johnson and the journal reviewers for their input into the revisions. The authors would like to acknowledge the following for funding: USDA-Agricultural Research Service as part of the USDA-ARS-REAP project. Additional funding sources were with the North Central Regional SunGrant Center at South Dakota State University through a grant provided by the USDOE – Office of Biomass Programs under award number DE-FC36-05GO85041.

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